

## ND Industries 360 Surface Insensitive Instant Superglue

Category : Polymer , Adhesive , Thermoset

### Material Notes:

**General Description**A medium viscosity, general purpose cyanoacrylate which is also surface sensitive. Can handle a wide array of materials which include wood, cork, leather, stone and plastics, in any combination.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_ND-Industries-360-Surface-Insensitive-Instant-Superglue.php](http://www.lookpolymers.com/polymer_ND-Industries-360-Surface-Insensitive-Instant-Superglue.php)

Physical Properties	Metric	English	Comments
Viscosity	500 - 600 cP	500 - 600 cP	

Mechanical Properties	Metric	English	Comments
Shear Strength	20.7 - 24.1 MPa	3000 - 3500 psi	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	82.2 °C	180 °F	
Minimum Service Temperature, Air	-53.9 °C	-65.0 °F	

Processing Properties	Metric	English	Comments
Cure Time	0.250 - 0.667 min	0.00417 - 0.0111 hour	On Steel (Fixture)
	1440 min	24.0 hour	On Steel (Full)

Descriptive Properties	Value	Comments
Color	Clear	
Gap Fill, in.	0.007	

## Contact Songhan Plastic Technology Co.,Ltd.

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