

ND Industries 331 Surface Insensitive Instant Superglue

Category : Polymer , Adhesive , Thermoset

Material Notes:

Medium-high viscosity for difficult to bond surfaces

Order this product through the following link:

http://www.lookpolymers.com/polymer_ND-Industries-331-Surface-Insensitive-Instant-Superglue.php

Physical Properties	Metric	English	Comments
Viscosity	1000 - 1500 cP	1000 - 1500 cP	

Mechanical Properties	Metric	English	Comments
Shear Strength	20.7 - 24.1 MPa	3000 - 3500 psi	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	82.2 °C	180 °F	
Minimum Service Temperature, Air	-53.9 °C	-65.0 °F	

Processing Properties	Metric	English	Comments
Cure Time	0.250 - 0.667 min	0.00417 - 0.0111 hour	On Steel (Fixture)
	1440 min	24.0 hour	On Steel (Full)

Descriptive Properties	Value	Comments
Color	Clear	
Gap Fill, in.	0.008	

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