

ND Industries 230 Structural Adhesive

Category : Polymer , Adhesive , Thermoset

Material Notes:

Multi Cure, High Viscosity Adhesive

Order this product through the following link:

http://www.lookpolymers.com/polymer_ND-Industries-230-Structural-Adhesive.php

Physical Properties	Metric	English	Comments
Viscosity	25000 cP	25000 cP	Thixotropic

Mechanical Properties	Metric	English	Comments
Shear Strength	20.7 MPa	3000 psi	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	190 °C	374 °F	
Minimum Service Temperature, Air	-53.9 °C	-65.0 °F	

Processing Properties	Metric	English	Comments
Cure Time	0.0333 - 0.0833 min	0.000556 - 0.00139 hour	With Excel 600392 primer under UV light (Fixture)
	1440 min	24.0 hour	With Primer (Full)

Descriptive Properties	Value	Comments
Color	Clear	
Curing Mechanism	UV light, Heat or Excel Activator	
Gap Fill, in.	0.4	

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