

Multibase Multi-Pro® 4006 TH Polypropylene

Category : Polymer , Thermoplastic , Polypropylene (PP)

Material Notes:

Talc Filled, 40% by weight. Forms: Pellets Processing Methods: Injection Molding Uses: Connectors Electrical/Electronic

Applications Appliances Information provided by Multibase

Order this product through the following link:

http://www.lookpolymers.com/polymer_Multibase-Multi-Pro-4006-TH-Polypropylene.php

Physical Properties	Metric	English	Comments
Density	1.24 g/cc	0.0448 lb/in ³	ASTM D792
Linear Mold Shrinkage	0.0080 cm/cm	0.0080 in/in	ASTM D955
Melt Flow	6.0 g/10 min	6.0 g/10 min	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	30.3 MPa	4400 psi	ASTM D638
Elongation at Break	25 %	25 %	ASTM D638
Flexural Modulus	3.28 GPa	475 ksi	ASTM D790
Izod Impact, Notched	0.320 J/cm	0.600 ft-lb/in	73°F; ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	118 °C	245 °F	Unannealed; ASTM D648

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	199 - 221 °C	390 - 430 °F	
Middle Barrel Temperature	204 - 232 °C	400 - 450 °F	
Front Barrel Temperature	204 - 232 °C	400 - 450 °F	
Nozzle Temperature	193 - 227 °C	380 - 440 °F	
Mold Temperature	4.44 - 65.6 °C	40.0 - 150 °F	
Drying Temperature	93.3 °C	200 °F	
Dry Time	2 hour	2 hour	
Back Pressure	0.138 - 0.345 MPa	20.0 - 50.0 psi	
Screw Speed			

Processing Properties	40 - 100 rpm Metric	40 - 100 rpm English	Comments
Descriptive Properties		Value	Comments
Clamp Tonnage		2-4 tons/in ²	
Screw L/D Ratio		20:1	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China