

## Momentive Performance Materials TSE3221 Flowable, Heat Cured One Component Silicone Adhesive

Category : Polymer , Adhesive , Thermoset , Silicone , Silicone, RTV, Adhesive/Sealant Grade

## Material Notes:

TSE 3221 is a one-component, flowable, heat curing adhesive which is translucent in color and offers primerless adhesion to a wide variety of substrates. This product requires an elevated temperature cure and exhibits very low linear shrinkage.Key Performance Properties: One component product-no mixing requiredFast cure at elevated temperaturePrimerless adhesion to many types of substratesNo cure by-products, low linear shrinkageNon-corrosive to metals and sensitive substratesExcellent dielectric propertiesOutstanding performance over a wide thermal range GE Silicones became a part of Momentive Performance Materials in 2006.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_Momentive-Performance-Materials-TSE3221-Flowable-Heat-Cured-One-Component-Silicone-Adhesive.php

Physical Properties	Metric	English	Comments	
Specific Gravity	1.03 g/cc	1.03 g/cc		
Viscosity	55000 cP	55000 cP		

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	28	28	
Tensile Strength, Ultimate	2.35 MPa	341 psi	
Elongation at Break	290 %	290 %	
Adhesive Bond Strength	1.96 MPa	284 psi	Aluminum to aluminum

Electrical Properties	Metric	English	Comments
Volume Resistivity	2.00e+15 ohm-cm	2.00e+15 ohm-cm	
Dielectric Constant	2.8	2.8	
Dielectric Strength	21.02 kV/mm	533.9 kV/in	

Processing Properties	Metric	English	Comments
Cure Time	60.0 min	1.00 hour	
Cure Time	@Temperature 150 °C	@Temperature 302 °F	
	90.0 min	1.50 hour	
	@Temperature 125 °C	@Temperature 257 °F	
	180 min	3.00 hour	



Processing Properties	@Temperature 100 ŰC @Temp Metric English	erature 212 ŰF Comments
Descriptive Properties	Value	Comments
Color	Translucent	
Consistency	Flowable	

## Contact Songhan Plastic Technology Co.,Ltd.

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