

Momentive Performance Materials Silopren[®],ç Electro 641 Electrically Insulating Liquid Silicone Rubber

Category : Polymer , Thermoset , Rubber or Thermoset Elastomer (TSE) , Silicone , Silicone Rubber

Material Notes:

This LSR elastomer is an electrically insulating, two-component, platinum (addition/heat) curable, and pumpable silicone elastomer that can be molded and cured with very fast cycle times, at elevated temperatures. The molding process allows for complex part geometry and exact dimensions. LSR elastomers are generally suitable for short cycle time injection and full automatic flash-less processing. Color pastes are available to pigmenting addition cure productions of LSR's. All LSR grades are platinum cured materials which are mixed in a 1:1 ratio by weight. Industries and Applications: The Momentive portfolio of products is used for a wide variety of applications in the Automotive, Aviation and Aerospace, Consumer Goods, Consumer Electronics, Healthcare and Energy Industries.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Momentive-Performance-Materials-Silopren-Electro-641-Electrically-Insulating-Liquid-Silicone-Rubber.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.12 g/cc	1.12 g/cc	
Linear Mold Shrinkage	0.027 cm/cm	0.027 in/in	vulcanized 10 sec at 200Å°C; Without post-cure
	0.035 cm/cm	0.035 in/in	vulcanized 10 sec at 200Å°C then post-cured

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	43	43	
Tensile Strength	10.0 MPa	1450 psi	
Elongation at Break	720 %	720 %	
Tear Strength	35.0 kN/m	200 pli	Die B

Optical Properties	Metric	English	Comments
Transmission, Visible	20 %	20 %	translucent; thickness unknown

Processing Properties	Metric	English	Comments
Nozzle Temperature	20.0 Å°C	68.0 Å°F	cool nozzle and cylinder to prevent premature vulcanization
Mold Temperature	140 - 230 Å°C	284 - 446 Å°F	short vulcanization time required (a few seconds)
Injection Pressure	5.00 - 15.0 MPa	725 - 2180 psi	depends on feed channel
Hold Pressure	5.00 MPa	725 psi	

Processing Properties	Metric	English	Comments
Descriptive Properties		Value	Comments
Appearance		Translucent	
Tracking Resistance		4.5 KV	

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