

## Mitsubishi Xantar<sup>®</sup> MX 1021 FD MX 1021 Polycarbonate

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, Molded

### Material Notes:

Xantar<sup>®</sup> materials are engineered for performance, consistency and reliability. This makes Xantar<sup>®</sup> resins ideal for interior automotive components, electrical equipment and consumer appliances where quality is a key requirement. The Xantar<sup>®</sup> range includes: clear and tinted grades for transparent applications reinforced materials Flame retardant and halogen free types lubricated materials for added wear resistance Mitsubishi Engineering Plastics acquired the Xantar<sup>®</sup> product line from DSM in 2010.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Mitsubishi-Xantar-MX-1021-FD-MX-1021-Polycarbonate.php](http://www.lookpolymers.com/polymer_Mitsubishi-Xantar-MX-1021-FD-MX-1021-Polycarbonate.php)

Physical Properties	Metric	English	Comments
Density	1.18 g/cc	0.0426 lb/in <sup>3</sup>	ISO 1183
Linear Mold Shrinkage, Flow	0.0060 cm/cm	0.0060 in/in	ISO 294-4
Melt Flow	4.72 g/10 min @Load 1.20 kg, Temperature 280 °C	4.72 g/10 min @Load 2.65 lb, Temperature 536 °F	Calculated from Volume Flow Rate of 4 cm <sup>3</sup> /10min.; ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	52.0 MPa	7540 psi	ISO 527-1/-2
Elongation at Break	>= 50 %	>= 50 %	ISO 527-1/-2
Elongation at Yield	6.0 %	6.0 %	ISO 527-1/-2
Tensile Modulus	2.10 GPa	305 ksi	ISO 527-1/-2
Flexural Strength	80.0 MPa	11600 psi	ISO 178
Flexural Modulus	2.20 GPa	319 ksi	ISO 178
Izod Impact, Notched (ISO)	60.0 kJ/m <sup>2</sup> @Temperature -20.0 °C	28.6 ft-lb/in <sup>2</sup> @Temperature -4.00 °F	ISO 180/4A
	70.0 kJ/m <sup>2</sup> @Temperature 23.0 °C	33.3 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	ISO 180/4A
Dart Drop, Total Energy	16.0 J @Temperature 23.0 °C	11.8 ft-lb @Temperature 73.4 °F	Puncture Energy; ISO 6603-2
	16.0 J	11.8 ft-lb	Puncture Energy; ISO 6603-2

Mechanical Properties	@Temperature -30.0 Metric	@Temperature -22.0 English	Comments
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Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	65.0 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$ @Temperature 20.0 $\text{Å}^\circ\text{C}$	36.1 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$ @Temperature 68.0 $\text{Å}^\circ\text{F}$	ISO 11359-1/-2
Maximum Service Temperature, Air	125 $\text{Å}^\circ\text{C}$	257 $\text{Å}^\circ\text{F}$	Ball Pressure Temperature; IEC 60695-10-2
Deflection Temperature at 1.8 MPa (264 psi)	129 $\text{Å}^\circ\text{C}$	264 $\text{Å}^\circ\text{F}$	ISO 75-1/-2
Vicat Softening Point	140 $\text{Å}^\circ\text{C}$	284 $\text{Å}^\circ\text{F}$	50 $\text{Å}^\circ\text{C}/\text{h}$ 50N; ISO 306

Electrical Properties	Metric	English	Comments
Dielectric Strength	18.0 kV/mm	457 kV/in	IEC 60243-1
Comparative Tracking Index	250 - 399 V	250 - 399 V	PLC 2; UL 746A

Descriptive Properties	Value	Comments
High impact or impact modified	Yes	
Injection molding	Yes	
Release Agent	Yes	
Without Fillers	Yes	

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China