

Mitsubishi Xantar[®] C CM 406 U Polycarbonate/ABS Blend

Category : Polymer , Thermoplastic , ABS Polymer , Polycarbonate/ABS Alloy, Unreinforced , Polycarbonate (PC)

Material Notes:

Xantar[®] materials are engineered for performance, consistency and reliability. This makes Xantar[®] resins ideal for interior automotive components, electrical equipment and consumer appliances where quality is a key requirement. The Xantar[®] range includes: clear and tinted grades for transparent applications reinforced materials Flame retardant and halogen free types lubricated materials for added wear resistance Mitsubishi Engineering Plastics acquired the Xantar[®] product line from DSM in 2010.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Mitsubishi-Xantar-C-CM-406-U-PolycarbonateABS-Blend.php

Physical Properties	Metric	English	Comments
Density	1.13 g/cc	0.0408 lb/in ³	ISO 1183
Water Absorption	0.60 %	0.60 %	Sim. to ISO 62
Moisture Absorption at Equilibrium	0.20 %	0.20 %	Humidity Absorption; Sim. to ISO 62
Melt Flow	27.12 g/10 min @Load 5.00 kg, Temperature 260 °C	27.12 g/10 min @Load 11.0 lb, Temperature 500 °F	Calculated from Volume Flow Rate of 24 cm ³ /10min.; ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	50.0 MPa	7250 psi	ISO 527-1/-2
Elongation at Break	>= 50 %	>= 50 %	ISO 527-1/-2
Elongation at Yield	4.0 %	4.0 %	ISO 527-1/-2
Tensile Modulus	2.20 GPa	319 ksi	ISO 527-1/-2
Flexural Strength	80.0 MPa	11600 psi	ISO 178
Flexural Modulus	2.25 GPa	326 ksi	ISO 178
Izod Impact, Notched (ISO)	35.0 kJ/m ² @Temperature -40.0 °C	16.7 ft-lb/in ² @Temperature -40.0 °F	ISO 180/4A
	55.0 kJ/m ² @Temperature -20.0 °C	26.2 ft-lb/in ² @Temperature -4.00 °F	ISO 180/4A
	65.0 kJ/m ² @Temperature 23.0 °C	30.9 ft-lb/in ² @Temperature 73.4 °F	ISO 180/4A

Mechanical Properties	Metric	English	Comments
Charpy Impact, Unnotched	@Temperature -30.0 Â°C	@Temperature -22.0 Â°F	ISO 179/1eU
	NB	NB	ISO 179/1eU
	@Temperature 23.0 Â°C	@Temperature 73.4 Â°F	
Charpy Impact, Notched	2.00 J/cmÂ²	9.52 ft-lb/inÂ²	ISO 179/1eA
	@Temperature -30.0 Â°C	@Temperature -22.0 Â°F	
	4.00 J/cmÂ²	19.0 ft-lb/inÂ²	ISO 179/1eA
	@Temperature 23.0 Â°C	@Temperature 73.4 Â°F	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	105 Â°C	221 Â°F	ISO 75-1/-2
Vicat Softening Point	120 Â°C	248 Â°F	50Â°C/h 50N; ISO 306
Flammability, UL94	HB	HB	IEC 60695-11-10
	@Thickness 1.60 mm	@Thickness 0.0630 in	
	HB	HB	IEC 60695-11-10
	@Thickness 3.00 mm	@Thickness 0.118 in	
Oxygen Index	22 %	22 %	ISO 4589-1/-2
Glow Wire Test	675 Â°C	1250 Â°F	Glow Wire Flammability Index; IEC 60695-2-12
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	675 Â°C	1250 Â°F	Glow Wire Flammability Index; IEC 60695-2-12
	@Thickness 3.00 mm	@Thickness 0.118 in	
	700 Â°C	1290 Â°F	Glow Wire Ignition Temperature; IEC 60695-2-13
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	700 Â°C	1290 Â°F	Glow Wire Ignition Temperature; IEC 60695-2-13
	@Thickness 3.00 mm	@Thickness 0.118 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+15 ohm-cm	>= 1.00e+15 ohm-cm	IEC 60093
Surface Resistance	>= 1.00e+15 ohm	>= 1.00e+15 ohm	IEC 60093

Electrical Properties	^{2.9} Metric	^{2.9} English	Comments
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Dielectric Strength	35.0 kV/mm	889 kV/in	IEC 60243-1
Comparative Tracking Index	275 V	275 V	IEC 60112
	250 - 399 V	250 - 399 V	PLC 2; UL 746A

Descriptive Properties	Value	Comments
High impact or impact modified	Yes	
Injection molding	Yes	
Light stabilized or stable to light	Yes	
Release Agent	Yes	
U.V. stabilized or stable to weather	Yes	
Without Fillers	Yes	

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