

Menzolit Menzolit[®] BMC 0180 Unsaturated Polyester UP

Category : Polymer , Thermoset , Polyester, TS , Thermoset Polyester Glass Filled BMC

Material Notes:

BMC 0180 is a general purpose BMC for electrical applications. Product according to type 803 DIN 16911. The glass content is on a level that combines good mould ability with good strength and stiffness properties. Typical applications are lamp housings, canopies, housings and covers in the electrical industry. Information Provided by Menzolit

Order this product through the following link:

http://www.lookpolymers.com/polymer_Menzolit-Menzolit-BMC-0180-Unsaturated-Polyester-UP.php

Physical Properties	Metric	English	Comments
Density	1.80 g/cc	0.0650 lb/in ³	ISO 1183
Water Absorption	<= 0.50 %	<= 0.50 %	ISO 62
Linear Mold Shrinkage	0.0015 cm/cm	0.0015 in/in	ISO 2577

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	31.0 MPa @Temperature 22.0 °C	4500 psi @Temperature 71.6 °F	25mm flat samples, compression moulded; ISO 527-4
Tensile Strength, Yield	31.0 MPa @Temperature 22.0 °C	4500 psi @Temperature 71.6 °F	25mm flat samples, compression moulded; ISO 527-4
Elongation at Yield	0.00 %	0.00 %	tensile rupture strain; ISO 527-4
Modulus of Elasticity	13.0 GPa	1890 ksi	25mm flat samples, compression moulded; ISO 527-4
Flexural Strength	99.0 MPa @Temperature 22.0 °C	14400 psi @Temperature 71.6 °F	25 mm wide 100 mm long, flat samples; ISO 14125
Flexural Modulus	10.0 GPa @Temperature 22.0 °C	1450 ksi @Temperature 71.6 °F	25 mm wide 100 mm long, flat samples; ISO 14125
Poissons Ratio	0.30	0.30	
Shear Modulus	5.00 GPa	725 ksi	in plane
Charpy Impact, Notched	2.90 J/cm ²	13.8 ft-lb/in ²	ISO 179

Thermal Properties	Metric	English	Comments
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CTE, linear Thermal Properties	10.0 Åum/m-Å°C Metric	9.59 Åuin/in-Å°F English	ISO 11359-2 Comments
Specific Heat Capacity	1.10 J/g-Å°C	0.263 BTU/lb-Å°F	
Thermal Conductivity	0.700 W/m-K	4.86 BTU-in/hr-ftÅ²-Å°F	
Maximum Service Temperature, Air	165 Å°C	329 Å°F	
Deflection Temperature at 1.8 MPa (264 psi)	>= 130 Å°C	>= 266 Å°F	ISO 75-2
Minimum Service Temperature, Air	-40.0 Å°C	-40.0 Å°F	
Glass Transition Temp, Tg	170 Å°C	338 Å°F	ISO 11357-2
Flammability, UL94	V-0 @Thickness 3.00 mm	V-0 @Thickness 0.118 in	
Oxygen Index	30 %	30 %	ISO 4589-2
Glow Wire Test	960 Å°C	1760 Å°F	IEC 60695-2-12

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 60093
Surface Resistance	1.00e+12 ohm	1.00e+12 ohm	IEC 60093
Dielectric Constant	4.0	4.0	IEC 60250
Dielectric Strength	30.0 kV/mm	762 kV/in	IEC 60243-1
Dissipation Factor	0.010	0.010	IEC 60250
Comparative Tracking Index	600 V	600 V	IEC 60112

Processing Properties	Metric	English	Comments
Processing Temperature	135 - 150 Å°C	275 - 302 Å°F	Injection moulding, matched metal die

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