

LyondellBasell Alathon® H5234 High Density Polyethylene

Category: Polymer, Thermoplastic, Polyethylene (PE), HDPE, High Density Polyethylene (HDPE), Injection Molded

Material Notes:

ApplicationsALATHON H 5234 is a high flow injection molding grade of resin designed for fast cycle and thin wall molding. It provides cold temperature impact resistance. Typical applications include frozen food, ice cream, and deli/condiment containers. Regulatory StatusH 5234 meets the requirements of Food and Drug Administration regulation, 21 CFR 177.1520. This regulation allows the use of this olefin polymer in "â€|articles or components of articles intended for use in contact with food." Specific limitations or conditions of use may apply. Contact your Equistar sales representative for more information. Processing TechniquesSpecific recommendations for processing H 5234 can only be made when the processing conditions, equipment and end use are known. For further suggestions, please contact your Equistar sales representative. This product is from the former Equistar product line.

Order this product through the following link:

http://www.lookpolymers.com/polymer_LyondellBasell-Alathon-H5234-High-Density-Polyethylene.php

| Physical Properties | Metric | English | Comments |
|---------------------|-------------|---------------|---|
| Density | 0.952 g/cc | 0.0344 lb/in³ | ASTM D1505 |
| Melt Flow | 34 g/10 min | 34 g/10 min | ASTM D1238 |
| Spiral Flow | 39.4 cm | 15.5 in | Measures the number on inches of flow produced when molten resin is injected into a long, spiral channel (0.625" insert), at a constant injection pressure of 1000 psi with a melt temperature of 440° F; Equistar |

| Mechanical Properties | Metric | English | Comments |
|---------------------------|-----------|------------|--|
| Hardness, Shore D | 67 | 67 | ASTM D2240 |
| Tensile Strength at Break | 26.3 MPa | 3820 psi | ASTM D638 |
| Tensile Strength, Yield | 27.4 MPa | 3980 psi | Crosshead speed - 2"min.; ASTM D638 |
| Elongation at Yield | 7.7 % | 7.7 % | Crosshead speed - 2"min.; ASTM D638 |
| 1% Secant Modulus | 1170 MPa | 169000 psi | Crosshead speed - 0.5" min; ASTM D790 |
| 2% Secant Modulus | 0.972 GPa | 141 ksi | Crosshead speed - 0.5" min; ASTM D790 |

| Thermal Properties | Metric | English | Comments |
|---|---------|---------|------------|
| Deflection Temperature at 0.46 MPa (66 psi) | 74.0 °C | 165 °F | ASTM D648 |
| Vicat Softening Point | 121 °C | 250 °F | ASTM D1525 |
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Thermal Properties Metric English Comments

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