

Lucas-Milhaupt Ultra Flux Silver Brazing Flux

Category : Metal , Nonferrous Metal , Solder/Braze Alloy

Material Notes:

Ultra Flux is a water base paste consisting of a unique combination of potassium salts of fluorine and boric acid. It is recommended for use with torch, induction, furnace, resistance, dip and other heating methods. Our quality control ensures a creamy consistency with no grittiness. It can be used in the concentrated or diluted form, be applied using a brush, dip or spray, and has excellent adhesion without cracking when applied to parts which are air dried or heat dried before brazing. Information provided by Lucas-Milhaupt Warwick, LLC (formerly Wolverine Joining Technologies).

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lucas-Milhaupt-Ultra-Flux-Silver-Brazing-Flux.php

Physical Properties	Metric	English	Comments
Water Absorption	<= 35 %	<= 35 %	
pH	8.0	8.0	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	871 Â°C	1600 Â°F	
Minimum Service Temperature, Air	593 Â°C	1100 Â°F	

Descriptive Properties	Value	Comments
Composition	Potassium salts of fluorine and boric acid	
Dilution	Water (60cc/lb)	Heat 150-170F
Type	Paste - Particle size #325 mesh or finer	

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