

## Lubrizol Estane® S368D Thermoplastic Polyurethane

Category : Polymer , Thermoplastic , Polyurethane, TP , Thermoplastic Polyurethane (TPUR), Polyester Grade

### Material Notes:

Type: Estane® S368D is a Shore 68D, polyester based thermoplastic polyurethane (TPU) with excellent transparency. FDA approved (21 CFR 177.2600, 177.1680).Uses: Injection Molding.Availability: AsiaInformation Provided by The Lubrizol Corporation

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Lubrizol-Estane-S368D-Thermoplastic-Polyurethane.php](http://www.lookpolymers.com/polymer_Lubrizol-Estane-S368D-Thermoplastic-Polyurethane.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.27 g/cc	1.27 g/cc	ASTM D792
Linear Mold Shrinkage	0.0040 cm/cm	0.0040 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	68	68	ASTM D2240
Tensile Strength, Ultimate	44.1 MPa	6400 psi	ASTM D412
Tensile Strength, Yield	25.5 MPa	3700 psi	at 100% elongation; ASTM D412
	38.2 MPa	5550 psi	at 300% elongation; ASTM D412
Elongation at Break	380 %	380 %	ASTM D412
Tear Strength	216 kN/m	1230 pli	Die C; ASTM D624
Abrasion	25	25	mm <sup>3</sup> loss; ISO 4649
Compression Set	25 %	25 %	ASTM D395
	@Temperature 23.0 °C, Time 79200 sec	@Temperature 73.4 °F, Time 22.0 hour	
	40 %	40 %	ASTM D395
	@Temperature 70.0 °C, Time 79200 sec	@Temperature 158 °F, Time 22.0 hour	

Thermal Properties	Metric	English	Comments
Vicat Softening Point	125 °C	257 °F	ASTM D1525

Processing Properties	Metric	English	Comments
Feed Temperature	205 - 220 °C	401 - 428 °F	
Nozzle Temperature	220 - 235 °C	428 - 455 °F	

Mold Temperature Processing Properties	10.0 - 40.0 °C Metric	50.0 - 104 °F English	Comments
Drying Temperature	70.0 - 80.0 °C	158 - 176 °F	
Dry Time	4.00 - 5.00 hour	4.00 - 5.00 hour	
Injection Pressure	12.4 - 16.5 MPa	1800 - 2400 psi	
Hold Pressure	8.96 - 13.1 MPa	1300 - 1900 psi	
Back Pressure	0.207 - 0.552 MPa	30.0 - 80.0 psi	
Cycle Time - Injection	25 - 30 sec	25 - 30 sec	
Screw Speed	160 - 200 rpm	160 - 200 rpm	

Descriptive Properties	Value	Comments
Injection time (s)	12-18	
Metering Zone	215-230°C	

## Contact Songhan Plastic Technology Co.,Ltd.

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