

## Lord Adhesives Versilok® 262B / 254 Acrylic Adhesive

Category : Polymer , Adhesive

### Material Notes:

LORD Versilok® 262B/254 adhesive is a two-component, epoxy-modified acrylic adhesive used to bond a variety of automotive sheet metals, including hot-dip galvanized, electro-galvanized, bare aluminum, and cold rolled steel. Versilok 262B/254 adhesive can be either room temperature cured or heat cured for faster processing. Versilok 262B/254 adhesive contains an odor suppressant. Versilok 262B/254 adhesive is recommended for applications where glass beads are not desired. Versilok 262B/254 adhesive is approved by BMW (GS97028-12). All information provided by Lord.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Lord-Adhesives-Versilok-262B-254-Acrylic-Adhesive.php](http://www.lookpolymers.com/polymer_Lord-Adhesives-Versilok-262B-254-Acrylic-Adhesive.php)

Physical Properties	Metric	English	Comments
Density	1.10 - 1.16 g/cc	0.0397 - 0.0419 lb/in <sup>3</sup>	262B Resin
	1.39 - 1.46 g/cc	0.0502 - 0.0527 lb/in <sup>3</sup>	254 Hardener
Brookfield Viscosity	40000 - 300000 cP @Temperature 25.0 °C	40000 - 300000 cP @Temperature 77.0 °F	254 Hardener; HAT-TD @ 5rpm
	195000 - 435000 cP @Temperature 25.0 °C	195000 - 435000 cP @Temperature 77.0 °F	262B Resin; HAT-TD @ 5rpm

Mechanical Properties	Metric	English	Comments
Impact Test	>= 10.2 J	>= 7.50 ft-lb	GM 9751P
Peel Strength	>= 5.26 kN/m	>= 30.0 pli	ASTM D1876

Thermal Properties	Metric	English	Comments
Flash Point	>= 93.0 °C	>= 199 °F	262B Resin; Closed Cup
	>= 93.0 °C	>= 199 °F	254 Hardener; Closed Cup

Descriptive Properties	Value	Comments
Appearance	Gray	254 Hardener
	White/Light Green	262B Resin
Consistency	Paste	262B Resin
	Paste	254 Hardener

Press Flow (sec) Descriptive Properties	15-55 Value	20g, 80psi @ 25Å°C; orifice #1, 0.052" Comments
	20-60	20g, 80psi @ 25Å°C; orifice #1, 0.052"

## Contact Songhan Plastic Technology Co.,Ltd.

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