

Lord Adhesives Metech 3288 Silver Conductor

Category: Metal, Nonferrous Metal, Precious Metal, Silver Alloy, Solder/Braze Alloy

Material Notes:

This product is a silver paste composition designed for screen print application of a solderable electrode base onto various types of electrical ceramic component devices. The fired film forms a highly adherent bond to many types of substrates such as piezo-electric transducers (PZTs), NTC thermistors, alumina, steatite, and porcelain without altering the electrical and mechanical properties of the dielectric body. It is intended for lower firing applications where a higher temperature cannot be tolerated. The bonded electrode is readily solderable for external lead attachment.All information provided by Lord.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lord-Adhesives-Metech-3288-Silver-Conductor.php

Physical Properties	Metric	English	Comments
Brookfield Viscosity	100000 - 120000 cP	100000 - 120000 cP	RVT, Spindle #7 @ 20rpm
	@Temperature 25.0 °C	@Temperature 77.0 °F	
Thickness	10.0 - 14.0 microns	0.394 - 0.551 mil	Fired

Component Elements Properties	Metric	English	Comments
Silver, Ag	67 %	67 %	

Electrical Properties	Metric	English	Comments
Surface Resistivity per Square	<= 0.0030 ohm	<= 0.0030 ohm	

Processing Properties	Metric	English	Comments
Shelf Life	6.00 Month	6.00 Month	
	@Temperature 25.0 ðC	@Temperature 77.0 °F	

Descriptive Properties	Value	Comments
Adhesion	>8	lbs; Adhesion pad size 0.10"x0.10", solder 62Sn/36Pb/2Ag at 200 \hat{A}° C, 20 gauge pre-tinned copper wire at 90 \hat{A}° to substrate plane.
Solder Wetting (seconds)	2-3	62Sn/36Pb/2Ag at 230°C

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