

Lord Adhesives Flocklok® 855 Flock Adhesive

Category : Polymer , Adhesive

Material Notes:

LORD Flocklok® 855 adhesive is a single-coat adhesive used to adhere polyester or nylon flock fibers to a variety of elastomers including EPDM, NR, CR and SBR. Flocked substrates provide good resistance to abrasion. Flocklok 855 flock adhesive will react and cure with moisture; however, an elevated temperature cure is required to optimize adhesion and performance properties. All information provided by Lord.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lord-Adhesives-Flocklok-855-Flock-Adhesive.php

Physical Properties	Metric	English	Comments
Density	0.9586 - 1.0185 g/cc	0.03463 - 0.036796 lb/in ³	
Solids Content	49 - 54 %	49 - 54 %	
Viscosity	40 - 275 cP @Temperature 25.0 °C	40 - 275 cP @Temperature 77.0 °F	

Thermal Properties	Metric	English	Comments
Flash Point	19.0 °C	66.2 °F	Seta

Processing Properties	Metric	English	Comments
Cure Time	2.00 min @Temperature 232 °C	0.0333 hour @Temperature 450 °F	
	2.50 min @Temperature 204 °C	0.0417 hour @Temperature 399 °F	

Descriptive Properties	Value	Comments
Appearance	Brown Liquid	
Solvents	Xylene, MIBK, Acetates	

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