

Lord Adhesives Flocklok® 853 Blocked Flock Adhesive

Category : Polymer , Adhesive

Material Notes:

Flocklok® 853 is a blocked, heat-curing, single coat adhesive used to adhere polyester or nylon fibers (flock) to a variety of elastomers including EPDM, NR, CR, and SBR. Flocked substrates provide resistance to abrasion. All information provided by Lord.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lord-Adhesives-Flocklok-853-Blocked-Flock-Adhesive.php

Physical Properties	Metric	English	Comments
Density	0.977 - 1.013 g/cc	0.0353 - 0.03660 lb/in ³	
Volatiles	44 - 48 %	44 - 48 %	
Brookfield Viscosity	150 - 400 cP @Temperature 25.0 Å°C	150 - 400 cP @Temperature 77.0 Å°F	LVT, Spindle #3 @ 30rpm
Viscosity Measurement	30 @Temperature 25.0 Å°C	30 @Temperature 77.0 Å°F	Seconds; GE Zahn #3
	70 @Temperature 25.0 Å°C	70 @Temperature 77.0 Å°F	Seconds; GE Zahn #2

Thermal Properties	Metric	English	Comments
Flash Point	19.0 Å°C	66.2 Å°F	Seta

Processing Properties	Metric	English	Comments
Cure Time	2.50 min @Temperature 246 Å°C	0.0417 hour @Temperature 475 Å°F	
	3.00 min @Temperature 204 Å°C	0.0500 hour @Temperature 399 Å°F	
Shelf Life	6.00 Month @Temperature 21.0 - 27.0 Å°C	6.00 Month @Temperature 69.8 - 80.6 Å°F	

Descriptive Properties	Value	Comments
Appearance	Brown Liquid	

Solvents Descriptive Properties	Xylene, toluene, MIBK, acetates, acetone Value	Comments
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