

Lord Adhesives Aeroglaze® 9741 Epoxy Primer/Tie-Coat

Category: Polymer, Thermoset, Epoxy

Material Notes:

Aeroglaze® 9741 is a two-part epoxy primer designed for use on aluminum, metal, and prepared composite surfaces. Aeroglaze 9741 primer/tie-coat is applied to scuff-sanded urethane top coats and epoxy primers. It is also used as a tie coat between scuff-sanded weather worn coatings and new urethane top coats. All information provided by Lord.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lord-Adhesives-Aeroglaze-9741-Epoxy-PrimerTie-Coat.php

Physical Properties	Metric	English	Comments	
Density	0.910 g/cc	0.0329 lb/in³	9700B	
	1.34 g/cc	0.0484 lb/in³	Mixed	
	1.48 g/cc	0.0535 lb/in³	9741A	
Solids Content	59.6 %	59.6 %	9741A, by volume; ASTM D3278-82	
	64.1 %	64.1 %	Mixed, by volume; ASTM D3278-82	
	76 %	76 %	9741A, by weight; ASTM D3278-82	
	76.8 %	76.8 %	Mixed, by weight; ASTM D3278-82	
	77.8 %	77.8 %	9700B, by volume; ASTM D3278-82	
	80.3 %	80.3 %	9700B, by weight; ASTM D3278-82	
Volatile Organic Compounds (VOC) Content	180 g/l	180 g/l	9700B; ASTM D3960-89	
	310 g/l	310 g/l	Mixed; ASTM D3960-89	
	354 g/l	354 g/l	9741A; ASTM D3960-89	
Viscosity Measurement	<= 30	<= 30	9741A; #4 Ford Cup (seconds); ASTM D1200	
	@Temperature 25.0 °C	@Temperature 77.0 °F		
	<= 40	<= 40	Mixed; #4 Ford Cup (seconds); ASTM	
	@Temperature 25.0 °C	@Temperature 77.0 °F	D1200	
	61	61	9700B; #4 Ford Cup (seconds); ASTM	
	@Temperature 25.0 °C	@Temperature 77.0 °F	D1200	

Thermal Properties Metric English Comments
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Thermal Properties	Metric₹ ŰC	English ŰF	Comments aflash, Closed Cup; ASTM
	>= 26.3 °C	>= 79.3 °F	9700B; Setaflash, Closed Cup; ASTM D3278-82

Processing Properties	Metric	English	Comments	
Cure Time	>= 300 min	>= 5.00 hour		
	@Temperature 25.0 °C	@Temperature 77.0 °F		
Pot Life	240 min	240 min		
	@Temperature 25.0 °C	@Temperature 77.0 °F		
Shelf Life	6.00 Month	6.00 Month		
	@Temperature 21.0 - 27.0 °C	@Temperature 69.8 - 80.6 °F	9741A	
	6.00 Month	6.00 Month		
	@Temperature 21.0 - 27.0 °C	@Temperature 69.8 - 80.6 °F	9700B	

Descriptive Properties	Value	Comments
Appearance	Clear Amber	9700B
	Gray	Mixed
	Gray	9741A
Coating Film Dry Weight (gm/ft²/mil)	3.77	
Theoretical Coverage (ft²/gallon/mil)	1030	

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