

Loctite® Varidot™ 3614 Stencil Print

Category : Polymer , Adhesive , Thermoset

Material Notes:

Surface Mount Adhesives Loctite® Chipbonder® Surface Mount Adhesives (SMAs) maintain component positioning during wave solder and solder reflow processes. Loctite offers a variety of application techniques including syringe dispense, stencil print and pin transfer. Loctite® syringe dispense products provide good performance for electronics assembly: High Speed Dispense Low Temperature Cure Products for difficult-to-bond substrates Loctite® 3614 Varidot™ Stencil Print Specifically formulated for Varidot™ and metal stencil print applications. Especially well suited for large components. Peaked dot profile. Process Method: Varidot Stencil Print (0.5-2"/sec.) Storage (Protect from heat): 40°F (+/-5°F) or 5°C (+/-3°C)

Order this product through the following link:

http://www.lookpolymers.com/polymer_Loctite-Varidot-3614-Stencil-Print.php

Processing Properties	Metric	English	Comments
Cure Time	1.00 min	0.0167 hour	
	@Temperature 150 °C	@Temperature 302 °F	
	1.50 min	0.0250 hour	
	@Temperature 125 °C	@Temperature 257 °F	
Shelf Life	9.00 Month	9.00 Month	From date of manufacture

Descriptive Properties	Value	Comments
Color	Red	

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