

Loctite® Gasket Eliminator® 509 Flange Sealant

Category : Polymer , Adhesive , Thermoset

Material Notes:

Anaerobic Gasketing Loctite® 509 Flexible Cure Gasket Eliminator® Flange Sealant Product withstands minor flange movements caused by vibrations. It will not run when applied to vertical surfaces. Fluorescent blue properties allow easy visual inspection during assembly.

Recommended Primer: 7649 (N). Typical Use: Very flexible

Order this product through the following link:

http://www.lookpolymers.com/polymer_Loctite-Gasket-Eliminator-509-Flange-Sealant.php

Physical Properties	Metric	English	Comments
Density	1.12 g/cc	0.0405 lb/in ³	
Viscosity	65000 - 200000 cP	65000 - 200000 cP	Thixotropic

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	149 °C	300 °F	
Minimum Service Temperature, Air	-53.9 °C	-65.0 °F	

Processing Properties	Metric	English	Comments
Cure Time	60.0 - 360 min	1.00 - 6.00 hour	Full Cure; Primed
	360 - 2880 min	6.00 - 48.0 hour	Full Cure; Unprimed

Descriptive Properties	Value	Comments
Color	Blue	
Gap Fill	0.010 in.	Unprimed
	0.02 in.	Primed

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