

Loctite® Durabond® E-00CL Epoxy Adhesive

Category: Polymer, Adhesive, Thermoset, Epoxy, Epoxy Adhesive

Material Notes:

Epoxy AdhesivesLoctite offers a complete line of one-part and two-part epoxy and urethane adhesives for structural bonding, potting and encapsulating. The Loctite® Durabond® line contains 14 application-specific products designed to outperform the competition in all aspects: better adhesion, better flow, less odor, improved clarity, higher strength, and greater durability. All two-part Durabond® Structural Adhesives are packaged in easy-to-use, side-by-side cartridges for use with our manual dispensers and mix nozzles.Loctite® E-00CL Fast setting, flowable, low odor Durabond® Epoxy AdhesiveA fast setting epoxy with a 5-minute worklife. Clear, flowable, low-odor.Mix Ratio by Volume, Resin:Hardener = 1:1 Bonding Type: Epoxy

Order this product through the following link:

http://www.lookpolymers.com/polymer_Loctite-Durabond-E-00CL-Epoxy-Adhesive.php

Physical Properties	Metric	English	Comments
Viscosity	9300 cP	9300 cP	Mixed - low; Resin - 9,300 cP; Hardener - 2,700 cP

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	80	80	
Adhesive Bond Strength	13.8 - 27.6 MPa	2000 - 4000 psi	Varies with substrates
Peel Strength	0.175 - 0.877 kN/m	1.00 - 5.00 pli	Varies with substrates.

Thermal Properties	Metric	English	Comments
Glass Transition Temp, Tg	20.0 °C	68.0 °F	

Electrical Properties	Metric	English	Comments
Dielectric Strength	15.7 kV/mm	400 kV/in	Test run on 1/8" specimens.

Processing Properties	Metric	English	Comments
Pot Life	3.0 - 5.0 min	3.0 - 5.0 min	

Descriptive Properties	Value	Comments
Color	Clear	

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