

Lehmann & Voss LUVOCOM[®] 80-8106 Polyacetal-copolymer, with carbon fiber, PTFE, easy flowing

Category : Polymer , Thermoplastic , Acetal (POM) , Acetal Copolymer, Carbon Fiber Filled

Material Notes:

Applications: Automotive industry, textile- and office machinery, apparatus- and precision engineering. Electrically conductive, suitable for continuous discharging of statically generated electricity. Improved friction and wear behaviour. Emergency running property. No change of electric potential at bearings in case of separation of charge caused by transport and guiding of paper and foil. Bearings, sleeves, control disks, gear wheels, cams. No mass temperature above 215[°]C! Ventilation of machinery is recommended. Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-80-8106-Polyacetal-copolymer-with-carbon-fiber-PTFE-easy-flowing.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.48 g/cc	1.48 g/cc	ISO 1183
Water Absorption	<= 0.10 %	<= 0.10 %	23 [°] C/24h
Linear Mold Shrinkage	0.0030 - 0.0070 cm/cm	0.0030 - 0.0070 in/in	
Melt Flow	29.6 g/10 min @Load 2.16 kg, Temperature 190 [°] C	29.6 g/10 min @Load 4.76 lb, Temperature 374 [°] F	

Mechanical Properties	Metric	English	Comments
Tensile Stress	85.0 MPa	12300 psi	
Elongation at Yield	1.5 %	1.5 %	
	3.2 %	3.2 %	flexural
Modulus of Elasticity	8.00 GPa	1160 ksi	
Flexural Strength	125 MPa	18100 psi	
Flexural Modulus	6.00 GPa	870 ksi	
Charpy Impact Unnotched	2.00 J/cm ²	9.52 ft-lb/in ²	edgewise; ISO 179 1eU

Thermal Properties	Metric	English	Comments
CTE, linear	60.0 [°] C	33.3 [°] F	DIN 53752
Maximum Service Temperature, Air	100 [°] C	212 [°] F	
	120 [°] C	248 [°] F	short term

Thermal Properties	Metric	English	Comments
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Electrical Properties	Metric	English	Comments
Surface Resistance	<= 1.00e+6 ohm	<= 1.00e+6 ohm	
Insulation Resistance	<= 1.00e+6 ohm	<= 1.00e+6 ohm	

Processing Properties	Metric	English	Comments
Processing Temperature	200 Â°C	392 Â°F	mass temp
Nozzle Temperature	175 - 200 Â°C	347 - 392 Â°F	
Zone 1	175 - 190 Â°C	347 - 374 Â°F	
Zone 2	185 - 205 Â°C	365 - 401 Â°F	
Zone 3	180 - 200 Â°C	356 - 392 Â°F	
Mold Temperature	80.0 - 120 Â°C	176 - 248 Â°F	
Drying Temperature	75.0 Â°C @Time 7200 - 28800 sec	167 Â°F @Time 2.00 - 8.00 hour	Dehumidifying dryer
	120 Â°C @Time 7200 - 14400 sec	248 Â°F @Time 2.00 - 4.00 hour	Air-Circulation Dryer

Descriptive Properties	Value	Comments
Color	natural color (black)	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China