

Lehmann & Voss LUVOCOM[®] 80-7555 Polyacetal-copolymer, with carbon fiber

Category : Polymer , Thermoplastic , Acetal (POM) , Acetal Copolymer, Carbon Fiber Filled

Material Notes:

Applications: Automotive industry, textile- and office machinery, apparatus- and precision engineering. Strong, stiff parts; low thermal coefficient of expansion. Electrically conductive, suitable for continuous discharging of statically generated electricity. High dimensionally stable precision parts. Transporting equipment for electrically sensible goods. No change of electric potential at bearings in case of separation of charge caused by transport and guiding of paper and foil. No mass temperature above 215[°]C! Ventilation of machinery is recommended. Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-80-7555-Polyacetal-copolymer-with-carbon-fiber.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.45 g/cc	1.45 g/cc	ISO 1183
Water Absorption	<= 0.10 %	<= 0.10 %	23 [°] C/24h
Linear Mold Shrinkage	0.0060 - 0.0090 cm/cm	0.0060 - 0.0090 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Stress	100 MPa	14500 psi	
Elongation at Yield	2.5 %	2.5 %	
	3.0 %	3.0 %	flexural
Modulus of Elasticity	10.0 GPa	1450 ksi	
Flexural Strength	135 MPa	19600 psi	
Flexural Modulus	8.00 GPa	1160 ksi	
Charpy Impact Unnotched	3.00 J/cm ²	14.3 ft-lb/in ²	edgewise; ISO 179 1eU
Charpy Impact, Notched	0.400 J/cm ²	1.90 ft-lb/in ²	ISO 179 1eA

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	100 [°] C	212 [°] F	
	120 [°] C	248 [°] F	short term
Flammability, UL94	HB	HB	not recognized by UL

Electrical Properties	Metric	English	Comments
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Electrical Properties	Metric	English	Comments
Insulation Resistance	<= 10000 ohm	<= 10000 ohm	

Processing Properties	Metric	English	Comments
Processing Temperature	200 Â°C	392 Â°F	mass temp
Nozzle Temperature	175 - 200 Â°C	347 - 392 Â°F	
Zone 1	175 - 190 Â°C	347 - 374 Â°F	
Zone 2	185 - 205 Â°C	365 - 401 Â°F	
Zone 3	180 - 200 Â°C	356 - 392 Â°F	
Mold Temperature	80.0 - 120 Â°C	176 - 248 Â°F	
Drying Temperature	75.0 Â°C @Time 7200 - 28800 sec	167 Â°F @Time 2.00 - 8.00 hour	Dehumidifying dryer
	120 Â°C @Time 7200 - 14400 sec	248 Â°F @Time 2.00 - 4.00 hour	Air-Circulation Dryer

Descriptive Properties	Value	Comments
Color	natural color (black)	

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