

Lehmann & Voss LUVOCOM[®] 50-8300 Polycarbonate, with PTFE

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, PTFE Filled

Material Notes:

Applications: Data processing machinery, precision engineering, film and photo industry, sporting and leisure goods, medical engineering. High dimensionally stable precision parts, even at elevated temperatures and narrow tolerance range. Impact resistance. Body and duty parts in office equipment, gear wheels, grippers, sleeves, sliding elements, switches and plugs. Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-50-8300-Polycarbonate-with-PTFE.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.24 g/cc	1.24 g/cc	ISO 1183
Water Absorption	<= 0.20 %	<= 0.20 %	23Â°C/24h
Linear Mold Shrinkage	0.0060 - 0.0080 cm/cm	0.0060 - 0.0080 in/in	
Melt Flow	11.16 g/10 min @Load 1.20 kg, Temperature 300 Â°C	11.16 g/10 min @Load 2.65 lb, Temperature 572 Â°F	

Mechanical Properties	Metric	English	Comments
Tensile Stress	50.0 MPa	7250 psi	
Elongation at Yield	5.0 %	5.0 %	
	6.0 %	6.0 %	flexural
Modulus of Elasticity	2.20 GPa	319 ksi	
Flexural Strength	80.0 MPa	11600 psi	
Flexural Modulus	1.80 GPa	261 ksi	
Charpy Impact Unnotched	9.00 J/cmÂ²	42.8 ft-lb/inÂ²	flatwise; ISO 179 1fU

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	130 Â°C	266 Â°F	
	150 Â°C	302 Â°F	short term
Deflection Temperature at 1.8 MPa (264 psi)	125 Â°C	257 Â°F	
Vicat Softening Point	160 Â°C	320 Â°F	DIN ISO 306

Electrical Properties	Metric	English	Comments
Insulation Resistance	$\geq 1.00 \times 10^{12}$ ohm	$\geq 1.00 \times 10^{12}$ ohm	

Processing Properties	Metric	English	Comments
Processing Temperature	295 Â°C	563 Â°F	mass temp
Nozzle Temperature	290 - 310 Â°C	554 - 590 Â°F	
Zone 1	280 - 300 Â°C	536 - 572 Â°F	
Zone 2	290 - 310 Â°C	554 - 590 Â°F	
Zone 3	300 - 320 Â°C	572 - 608 Â°F	
Mold Temperature	80.0 - 120 Â°C	176 - 248 Â°F	
Drying Temperature	120 Â°C @Time 14400 - 21600 sec	248 Â°F @Time 4.00 - 6.00 hour	Dehumidifying dryer

Descriptive Properties	Value	Comments
Color	white	

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