

## Lehmann & Voss LUVOCOM<sup>®</sup> 3-7088-2 Polyamide 6, with carbon fiber and glass fiber, low-warpage, heat stabilized

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , Carbon Fiber Filled

### Material Notes:

Applications: Automotive industry, textile machinery, apparatus- and precision engineering.Strong, stiff parts.dynamic stressElectrically conductive, suitable for continuous discharging of statically generated electricity.Handles, levers, rollers, body parts.Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Lehmann-Voss-LUVOCOM-3-7088-2-Polyamide-6-with-carbon-fiber-and-glass-fiber-low-warpage-heat-stabilized.php](http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-3-7088-2-Polyamide-6-with-carbon-fiber-and-glass-fiber-low-warpage-heat-stabilized.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.28 g/cc	1.28 g/cc	ISO 1183
Water Absorption	<= 1.3 %	<= 1.3 %	23Â°C/24h
Linear Mold Shrinkage	0.0020 - 0.0060 cm/cm	0.0020 - 0.0060 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Stress	140 MPa	20300 psi	
Elongation at Yield	2.0 %	2.0 %	
	2.5 %	2.5 %	flexural
Modulus of Elasticity	12.0 GPa	1740 ksi	
Flexural Strength	195 MPa	28300 psi	
Flexural Modulus	10.0 GPa	1450 ksi	
Charpy Impact Unnotched	3.50 J/cm <sup>Â</sup> 2	16.7 ft-lb/in <sup>Â</sup> 2	edgewise; ISO 179 1eU
Charpy Impact, Notched	0.500 J/cm <sup>Â</sup> 2	2.38 ft-lb/in <sup>Â</sup> 2	ISO 179 1eA
Coefficient of Friction, Dynamic	0.20	0.20	
Coefficient of Friction, Static	0.14	0.14	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	110 Â°C	230 Â°F	
	130 Â°C	266 Â°F	short term
Deflection Temperature at 1.8 MPa (264 psi)	200 Â°C	392 Â°F	

Heat Softening Point Thermal Properties	220 Â°C Metric	428 Â°F English	RoHS ISO 305 Comments
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Electrical Properties	Metric	English	Comments
Surface Resistance	<= 1.00e+6 ohm	<= 1.00e+6 ohm	
Insulation Resistance	<= 1.00e+6 ohm	<= 1.00e+6 ohm	

Processing Properties	Metric	English	Comments
Processing Temperature	270 Â°C	518 Â°F	mass temp
Nozzle Temperature	270 - 280 Â°C	518 - 536 Â°F	
Zone 1	250 - 270 Â°C	482 - 518 Â°F	
Zone 2	270 - 290 Â°C	518 - 554 Â°F	
Zone 3	280 - 300 Â°C	536 - 572 Â°F	
Mold Temperature	70.0 - 110 Â°C	158 - 230 Â°F	
Drying Temperature	75.0 Â°C @Time 36000 - 57600 sec	167 Â°F @Time 10.0 - 16.0 hour	Dehumidifying dryer
	105 Â°C @Time 14400 - 21600 sec	221 Â°F @Time 4.00 - 6.00 hour	or

Descriptive Properties	Value	Comments
Color	black	

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China