

## Lehmann & Voss LUVOCOM<sup>®</sup> 20-0916 Polyphthalamide, with carbon fiber

Category : Polymer , Thermoplastic , Polyphthalamide (PPA) , Polyphthalamide (PPA), Carbon Fiber Filled

### Material Notes:

Applications: Automotive industry, textile- and office machinery, apparatus- and precision engineering. High-strength and high-stiff parts; low coefficient of expansion. Electrically conductive, suitable for continuous discharging of statically generated electricity. Low influence from moisture and temperature to measures and electrical properties, compared with PA66. Suitable for metal inserts. Bearings, sleeves, sliding elements, control disks, gear wheels, duty parts in switches. Information provided by Lehmann & Voss & Co. KG

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Lehmann-Voss-LUVOCOM-20-0916-Polyphthalamide-with-carbon-fiber.php](http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-20-0916-Polyphthalamide-with-carbon-fiber.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.38 g/cc	1.38 g/cc	ISO 1183
Water Absorption	<= 0.30 %	<= 0.30 %	23°C/24h
Linear Mold Shrinkage	0.00050 - 0.0030 cm/cm	0.00050 - 0.0030 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Stress	290 MPa	42100 psi	
Elongation at Yield	1.7 %	1.7 %	
	2.0 %	2.0 %	flexural
Modulus of Elasticity	30.0 GPa	4350 ksi	
Flexural Strength	350 MPa	50800 psi	
Flexural Modulus	27.0 GPa	3920 ksi	
Charpy Impact Unnotched	3.00 J/cm <sup>2</sup>	14.3 ft-lb/in <sup>2</sup>	flatwise; ISO 179 1fU

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	165 °C	329 °F	
	195 °C	383 °F	short term

Electrical Properties	Metric	English	Comments
Surface Resistance	<= 1000 ohm	<= 1000 ohm	
Insulation Resistance	<= 1000 ohm	<= 1000 ohm	

Processing Properties	Metric	English	Comments
Processing Temperature	330 Â°C	626 Â°F	mass temp
Nozzle Temperature	320 - 330 Â°C	608 - 626 Â°F	
Zone 1	320 - 340 Â°C	608 - 644 Â°F	
Zone 2	320 - 345 Â°C	608 - 653 Â°F	
Zone 3	325 - 350 Â°C	617 - 662 Â°F	
Mold Temperature	135 - 160 Â°C	275 - 320 Â°F	
Drying Temperature	80.0 Â°C @Time 57600 sec	176 Â°F @Time 16.0 hour	Dehumidifying dryer
	105 Â°C @Time 14400 - 18000 sec	221 Â°F @Time 4.00 - 5.00 hour	Vacuum Dryer

Descriptive Properties	Value	Comments
Color	black	

## Contact Songhan Plastic Technology Co.,Ltd.

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