

Lehmann & Voss LUVOCOM[®] 1/GF/30/TF/15/BK Polyamide 66, with glass fiber and PTFE

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Glass Fiber/PTFE Filled

Material Notes:

Applications: Automotive industry, textile- and office machinery, apparatus- and precision engineering. Improved friction and wear behaviour. Emergency running property. High dimensionally stable precision parts with low warpage and narrow tolerance range. Bearings, sleeves, sliding elements, control disks, gear wheels, duty parts in switches. Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-1GF30TF15BK-Polyamide-66-with-glass-fiber-and-PTFE.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.50 g/cc	1.50 g/cc	ISO 1183
Water Absorption	<= 1.0 %	<= 1.0 %	23 [°] C/24h
Linear Mold Shrinkage	0.0020 - 0.0050 cm/cm	0.0020 - 0.0050 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Stress	150 MPa	21800 psi	
Elongation at Yield	3.0 %	3.0 %	
	4.0 %	4.0 %	flexural
Modulus of Elasticity	10.0 GPa	1450 ksi	
Flexural Strength	220 MPa	31900 psi	
Flexural Modulus	7.50 GPa	1090 ksi	
Charpy Impact Unnotched	5.50 J/cm ²	26.2 ft-lb/in ²	flatwise; ISO 179 1fU
	4.60 J/cm ²	21.9 ft-lb/in ²	ISO 179
	@Temperature -30.0 [°] C	@Temperature -22.0 [°] F	
Charpy Impact, Notched	1.20 J/cm ²	5.71 ft-lb/in ²	ISO 179 1eA
Coefficient of Friction, Dynamic	0.23	0.23	
Coefficient of Friction, Static	0.18	0.18	

Thermal Properties	Metric	English	Comments
CTE, linear	25.0 μ m/m- [°] C	13.9 μ in/in- [°] F	DIN 53752
		1.67 BTU-in/hr-ft ² -	

Thermal Properties	0.240 W/m-K Metric	°F English	DIN 52612 Comments
Maximum Service Temperature, Air	100 °C	212 °F	
	160 °C	320 °F	short term
Deflection Temperature at 1.8 MPa (264 psi)	215 °C	419 °F	
Vicat Softening Point	250 °C	482 °F	DIN ISO 306

Electrical Properties	Metric	English	Comments
Surface Resistance	>= 1.00e+12 ohm	>= 1.00e+12 ohm	
Insulation Resistance	>= 1.00e+12 ohm	>= 1.00e+12 ohm	

Processing Properties	Metric	English	Comments
Processing Temperature	290 °C	554 °F	mass temp
Nozzle Temperature	280 - 300 °C	536 - 572 °F	
Zone 1	290 - 310 °C	554 - 590 °F	
Zone 2	290 - 310 °C	554 - 590 °F	
Zone 3	290 - 310 °C	554 - 590 °F	
Mold Temperature	90.0 - 120 °C	194 - 248 °F	
Drying Temperature	75.0 °C @Time 21600 - 57600 sec	167 °F @Time 6.00 - 16.0 hour	Dehumidifying dryer
	105 °C @Time 14400 - 21600 sec	221 °F @Time 4.00 - 6.00 hour	Vacuum Dryer

Descriptive Properties	Value	Comments
Color	black	

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