

Lehmann & Voss LUVOCOM® 1/CF/10/GF/20/BK Polyamide 66, with carbon fiber and glass fiber, heat stabilized

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Glass/Carbon Fiber Filled

Material Notes:

Applications: Automotive industry, textile- and office machinery, apparatus- and precision engineering. High-strength and high-stiff parts; low coefficient of expansion. Reduced moment of inertia compared with metal parts. Electrically conductive, suitable for continuous discharging of statically generated electricity. High dimensionally stable precision parts with low warpage and narrow tolerance range. Gear parts for automotive appliances, control disks, cams, sliding elements. Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-1CF10GF20BK-Polyamide-66-with-carbon-fiber-and-glass-fiber-heat-stabilized.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.32 g/cc	1.32 g/cc	ISO 1183
Linear Mold Shrinkage	0.0020 - 0.0050 cm/cm	0.0020 - 0.0050 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Stress	225 MPa	32600 psi	
Elongation at Yield	2.4 %	2.4 %	
	3.2 %	3.2 %	flexural
Modulus of Elasticity	14.5 GPa	2100 ksi	
Flexural Strength	330 MPa	47900 psi	
Flexural Modulus	13.3 GPa	1930 ksi	
Charpy Impact Unnotched	5.50 J/cm ²	26.2 ft-lb/in ²	flatwise; ISO 179 1fU
Charpy Impact, Notched	1.20 J/cm ²	5.71 ft-lb/in ²	ISO 179 1eA

Thermal Properties	Metric	English	Comments
CTE, linear	23.0 µm/m-°C	12.8 µin/in-°F	DIN 53752
Thermal Conductivity	0.280 W/m-K	1.94 BTU-in/hr-ft ² -°F	DIN 52612
Maximum Service Temperature, Air	120 °C	248 °F	
	160 °C	320 °F	short term

Electrical Properties	Metric	English	Comments
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Electrical Properties	Metric ^{100 ohm}	English ^{10 ohm}	Comments
Insulation Resistance	<= 10000 ohm	<= 10000 ohm	

Processing Properties	Metric	English	Comments
Processing Temperature	290 Â°C	554 Â°F	mass temp
Nozzle Temperature	280 - 300 Â°C	536 - 572 Â°F	
Zone 1	290 - 310 Â°C	554 - 590 Â°F	
Zone 2	290 - 310 Â°C	554 - 590 Â°F	
Zone 3	290 - 310 Â°C	554 - 590 Â°F	
Mold Temperature	90.0 - 120 Â°C	194 - 248 Â°F	
Drying Temperature	75.0 Â°C @Time 21600 - 57600 sec	167 Â°F @Time 6.00 - 16.0 hour	Dehumidifying dryer
	105 Â°C @Time 14400 - 21600 sec	221 Â°F @Time 4.00 - 6.00 hour	Vacuum Dryer

Descriptive Properties	Value	Comments
Color	black	

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