

Lehmann & Voss LUVOCOM[®] 19-8365 Polyamide 46, with carbon fiber and PTFE

Category : Polymer , Thermoplastic , Nylon , Nylon 46

Material Notes:

Applications: Automotive industry, textile- and office machinery, apparatus- and precision engineering. High-strength and high-stiff parts; low coefficient of expansion. Reduced moment of inertia compared with metal parts. Electrically conductive, suitable for continuous discharging of statically generated electricity. Gear parts for automotive appliances, control disks, cams, sliding elements. Information provided by Lehmann & Voss & Co. KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-19-8365-Polyamide-46-with-carbon-fiber-and-PTFE.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.35 g/cc	1.35 g/cc	ISO 1183
Water Absorption	<= 1.0 %	<= 1.0 %	23Â°C/24h
Linear Mold Shrinkage	0.0020 - 0.0050 cm/cm	0.0020 - 0.0050 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Stress	225 MPa	32600 psi	
Elongation at Yield	1.4 %	1.4 %	
	1.8 %	1.8 %	flexural
Modulus of Elasticity	23.0 GPa	3340 ksi	
Flexural Strength	325 MPa	47100 psi	
Flexural Modulus	20.0 GPa	2900 ksi	
Charpy Impact Unnotched	5.00 J/cm ²	23.8 ft-lb/in ²	edgewise; ISO 179 1eU

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	150 Â°C	302 Â°F	
	160 Â°C	320 Â°F	short term
Deflection Temperature at 1.8 MPa (264 psi)	>= 290 Â°C	>= 554 Â°F	

Electrical Properties	Metric	English	Comments
Surface Resistance	<= 1e+05	<= 1e+05	

Insulation Resistance Electrical Properties	≤ 100000 ohm Metric	≤ 100000 ohm English	Comments
Processing Properties	Metric	English	Comments
Processing Temperature	310 Â°C	590 Â°F	mass temp
Nozzle Temperature	280 - 330 Â°C	536 - 626 Â°F	
Zone 1	285 - 315 Â°C	545 - 599 Â°F	
Zone 2	305 - 315 Â°C	581 - 599 Â°F	
Zone 3	305 - 315 Â°C	581 - 599 Â°F	
Mold Temperature	120 - 140 Â°C	248 - 284 Â°F	
Drying Temperature	80.0 Â°C @Time 7200 - 43200 sec	176 Â°F @Time 2.00 - 12.0 hour	Vacuum Dryer
	80.0 Â°C @Time 7200 - 28800 sec	176 Â°F @Time 2.00 - 8.00 hour	Dehumidifying dryer

Descriptive Properties	Value	Comments
Color	natural color (black)	

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