

Lehmann & Voss LUVOCOM[®] 19-7652 Polyamide 46, with PTFE

Category : Polymer , Thermoplastic , Nylon , Nylon 46

Material Notes:

Applications: Automotive industry, textile- and office machinery, apparatus- and precision engineering. Improved friction and wear behaviour. Emergency running property. Reduced moment of inertia compared with metal parts. Highly dimensionally stable at elevated temperatures. Gear parts for automotive appliances, control disks, cams, sliding elements. Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-19-7652-Polyamide-46-with-PTFE.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.37 g/cc	1.37 g/cc	ISO 1183
Water Absorption	<= 1.0 %	<= 1.0 %	23Â°C/24h
Linear Mold Shrinkage	0.010 - 0.015 cm/cm	0.010 - 0.015 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Stress	65.0 MPa	9430 psi	
Elongation at Yield	5.0 %	5.0 %	
	6.0 %	6.0 %	flexural
Modulus of Elasticity	3.50 GPa	508 ksi	
Flexural Strength	90.0 MPa	13100 psi	
Flexural Modulus	2.50 GPa	363 ksi	
Charpy Impact Unnotched	4.50 J/cm ^Â 2	21.4 ft-lb/in ^Â 2	edgewise; ISO 179 1eU
Charpy Impact, Notched	0.600 J/cm ^Â 2	2.86 ft-lb/in ^Â 2	ISO 179 1eA

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	150 Â°C	302 Â°F	
	160 Â°C	320 Â°F	short term

Electrical Properties	Metric	English	Comments
Insulation Resistance	>= 1.00e+12 ohm	>= 1.00e+12 ohm	

Processing Properties	Metric	English	Comments
Processing Temperature	310 Â°C	590 Â°F	mass temp

Processing Properties	Metric	English	Comments
Zone 1	285 - 315 Â°C	545 - 599 Â°F	
Zone 2	305 - 315 Â°C	581 - 599 Â°F	
Zone 3	305 - 315 Â°C	581 - 599 Â°F	
Mold Temperature	120 - 140 Â°C	248 - 284 Â°F	
Drying Temperature	80.0 Â°C @Time 7200 - 43200 sec	176 Â°F @Time 2.00 - 12.0 hour	Vacuum Dryer
	80.0 Â°C @Time 7200 - 28800 sec	176 Â°F @Time 2.00 - 8.00 hour	Dehumidifying dryer

Descriptive Properties	Value	Comments
Color	natural color (beige)	

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