

Lehmann & Voss LUVOCOM[®] 1105-8534 PEEK, with mineral filler

Category : Polymer , Thermoplastic , Polyketone , Polyetheretherketone (PEEK)

Material Notes:

Applications: Automotive industry, textile machinery, medical- and precision engineering, aircraft industry.Reduced moment of inertia compared with metal parts.Chemical and hydrolysis resistance parts, non flammable.Isotropic shrinkage characteristics.High dimensionally stable precision parts, high continuous use temperature.High quality terminal bar, switches and plugs, relais, lamp reflectors, sterilizable medical equipment.Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-1105-8534-PEEK-with-mineral-filler.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.54 g/cc	1.54 g/cc	ISO 1183
Water Absorption	<= 0.10 %	<= 0.10 %	23Â°C/24h
Linear Mold Shrinkage	0.0050 - 0.0090 cm/cm	0.0050 - 0.0090 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Stress	105 MPa	15200 psi	
Elongation at Yield	2.9 %	2.9 %	
	3.7 %	3.7 %	flexural
Modulus of Elasticity	9.00 GPa	1310 ksi	
Flexural Strength	145 MPa	21000 psi	
Flexural Modulus	8.00 GPa	1160 ksi	
Charpy Impact Unnotched	4.00 J/cm ²	19.0 ft-lb/in ²	edgewise; ISO 179 1eU

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	250 Â°C	482 Â°F	
	270 Â°C	518 Â°F	short term

Electrical Properties	Metric	English	Comments
Surface Resistance	>= 1.00e+12 ohm	>= 1.00e+12 ohm	
Insulation Resistance	>= 1.00e+12 ohm	>= 1.00e+12 ohm	

Processing Properties	Metric	English	Comments
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Processing Properties	Metric	English	Comments
Nozzle Temperature	360 - 380 Â°C	680 - 716 Â°F	
Zone 1	360 - 370 Â°C	680 - 698 Â°F	
Zone 2	380 - 390 Â°C	716 - 734 Â°F	
Zone 3	390 - 400 Â°C	734 - 752 Â°F	
Mold Temperature	170 - 200 Â°C	338 - 392 Â°F	
Drying Temperature	120 Â°C @Time 21600 - 28800 sec	248 Â°F @Time 6.00 - 8.00 hour	or
	150 Â°C @Time 10800 - 21600 sec	302 Â°F @Time 3.00 - 6.00 hour	Dehumidifying dryer

Descriptive Properties	Value	Comments
Color	black	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China