

## Lehmann & Voss LUVOCOM<sup>®</sup> 1105-8354 PEEK, with carbon fiber

Category : Polymer , Thermoplastic , Polyketone , Polyetheretherketone (PEEK) , Polyetheretherketone, PEEK, Carbon Fiber Filled

### Material Notes:

Applications: Automotive industry, textile machinery, medical- and precision engineering, aircraft industry.High-strength and high-stiff parts; low coefficient of expansion.Dynamic stressed parts at high movement velocity.Chemical and hydrolysis resistance parts, non flammable.Electrically conductive, suitable for continuous discharging of statically generated electricity.Bearings, sleeves, control disks, gear wheels, pump impellers, gear parts.Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Lehmann-Voss-LUVOCOM-1105-8354-PEEK-with-carbon-fiber.php](http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-1105-8354-PEEK-with-carbon-fiber.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.43 g/cc	1.43 g/cc	ISO 1183
Water Absorption	<= 0.10 %	<= 0.10 %	23Â°C/24h
Linear Mold Shrinkage	0.00050 - 0.0020 cm/cm	0.00050 - 0.0020 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Stress	265 MPa	38400 psi	
Elongation at Yield	1.6 %	1.6 %	
	2.0 %	2.0 %	flexural
Modulus of Elasticity	28.0 GPa	4060 ksi	
Flexural Strength	380 MPa	55100 psi	
Flexural Modulus	24.0 GPa	3480 ksi	
Charpy Impact Unnotched	5.50 J/cm <sup>Â</sup> 2	26.2 ft-lb/in <sup>Â</sup> 2	edgewise; ISO 179 1eU
Charpy Impact, Notched	0.800 J/cm <sup>Â</sup> 2	3.81 ft-lb/in <sup>Â</sup> 2	ISO 179 1eA

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	250 Â°C	482 Â°F	
	280 Â°C	536 Â°F	short term
Vicat Softening Point	325 Â°C	617 Â°F	DIN ISO 306

Electrical Properties	Metric	English	Comments
Surface Resistance	<= 10000 ohm	<= 10000 ohm	

Electrical Properties	Metric	English	Comments
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Processing Properties	Metric	English	Comments
Processing Temperature	390 Â°C	734 Â°F	mass temp
Nozzle Temperature	360 - 380 Â°C	680 - 716 Â°F	
Zone 1	360 - 370 Â°C	680 - 698 Â°F	
Zone 2	380 - 390 Â°C	716 - 734 Â°F	
Zone 3	390 - 400 Â°C	734 - 752 Â°F	
Mold Temperature	170 - 200 Â°C	338 - 392 Â°F	
Drying Temperature	120 Â°C	248 Â°F	or
	@Time 21600 - 28800 sec	@Time 6.00 - 8.00 hour	
	150 Â°C	302 Â°F	Dehumidifying dryer
	@Time 10800 - 21600 sec	@Time 3.00 - 6.00 hour	

Descriptive Properties	Value	Comments
Color	natural color (black)	

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China