

Lehmann & Voss LUVOCOM[®] 1105-8199 PEEK, with CNT

Category : Polymer , Thermoplastic , Polyketone , Polyetheretherketone (PEEK) , Polyetheretherketone, PEEK, Carbon Fiber Filled

Material Notes:

Applications: Automotive industry, textile machinery, medical- and precision engineering, aircraft industry. Electrically conductive, suitable for continuous discharging of statically generated electricity. Chemical and hydrolysis resistance parts, non flammable. Highly dimensionally stable at elevated temperatures. Parts for electric and electronic industry. Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-1105-8199-PEEK-with-CNT.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.33 g/cc	1.33 g/cc	ISO 1183
Water Absorption	<= 0.10 %	<= 0.10 %	23Â°C/24h
Linear Mold Shrinkage	0.010 - 0.016 cm/cm	0.010 - 0.016 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Stress	75.0 MPa	10900 psi	
Elongation at Yield	2.0 %	2.0 %	
	3.8 %	3.8 %	flexural
Modulus of Elasticity	4.00 GPa	580 ksi	
Flexural Strength	145 MPa	21000 psi	
Flexural Modulus	5.00 GPa	725 ksi	
Charpy Impact Unnotched	2.00 J/cm ²	9.52 ft-lb/in ²	flatwise; ISO 179 1fU

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	250 Â°C	482 Â°F	
	260 Â°C	500 Â°F	short term
Flammability, UL94	V-0	V-0	not recognized by UL

Electrical Properties	Metric	English	Comments
Surface Resistance	<= 1.00e+6 ohm	<= 1.00e+6 ohm	
Insulation Resistance	<= 1.00e+6 ohm	<= 1.00e+6 ohm	

Processing Properties	Metric	English	Comments
Processing Temperature	390 Â°C	734 Â°F	mass temp
Nozzle Temperature	360 - 380 Â°C	680 - 716 Â°F	
Zone 1	360 - 370 Â°C	680 - 698 Â°F	
Zone 2	380 - 390 Â°C	716 - 734 Â°F	
Zone 3	390 - 400 Â°C	734 - 752 Â°F	
Mold Temperature	170 - 200 Â°C	338 - 392 Â°F	
Drying Temperature	120 Â°C	248 Â°F	or
	@Time 21600 - 28800 sec	@Time 6.00 - 8.00 hour	
	150 Â°C	302 Â°F	Dehumidifying dryer
	@Time 10800 - 21600 sec	@Time 3.00 - 6.00 hour	

Descriptive Properties	Value	Comments
Color	black	

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