

## Lehmann & Voss LUVOCOM<sup>®</sup> 1-8521 Polyamide 66, with carbon fiber and glass fiber

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 10% Carbon Fiber Filled

### Material Notes:

Applications: Automotive industry, textile- and office machinery, apparatus- and precision engineering. High-strength and high-stiff parts; low coefficient of expansion. Reduced moment of inertia compared with metal parts. Electrically conductive, suitable for continuous discharging of statically generated electricity. High dimensionally stable precision parts with low warpage and narrow tolerance range. Gear parts for automotive appliances, control disks, cams, sliding elements. Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Lehmann-Voss-LUVOCOM-1-8521-Polyamide-66-with-carbon-fiber-and-glass-fiber.php](http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-1-8521-Polyamide-66-with-carbon-fiber-and-glass-fiber.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.26 g/cc	1.26 g/cc	ISO 1183
Linear Mold Shrinkage	0.0030 - 0.0060 cm/cm	0.0030 - 0.0060 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Stress	200 MPa	29000 psi	
Elongation at Yield	3.0 %	3.0 %	
	4.0 %	4.0 %	flexural
Modulus of Elasticity	11.0 GPa	1600 ksi	
Flexural Strength	290 MPa	42100 psi	
Flexural Modulus	9.50 GPa	1380 ksi	
Charpy Impact Unnotched	4.50 J/cm <sup>2</sup>	21.4 ft-lb/in <sup>2</sup>	edgewise; ISO 179 1eU
Charpy Impact, Notched	1.20 J/cm <sup>2</sup>	5.71 ft-lb/in <sup>2</sup>	ISO 179 1eA

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	110 Â°C	230 Â°F	
	140 Â°C	284 Â°F	short term

Electrical Properties	Metric	English	Comments
Surface Resistance	<= 10000 ohm	<= 10000 ohm	
Insulation Resistance	<= 10000 ohm	<= 10000 ohm	

Processing Properties	Metric	English	Comments
Processing Temperature	290 Â°C	554 Â°F	mass temp
Nozzle Temperature	280 - 300 Â°C	536 - 572 Â°F	
Zone 1	290 - 310 Â°C	554 - 590 Â°F	
Zone 2	290 - 310 Â°C	554 - 590 Â°F	
Zone 3	290 - 310 Â°C	554 - 590 Â°F	
Mold Temperature	90.0 - 120 Â°C	194 - 248 Â°F	
Drying Temperature	75.0 Â°C @Time 21600 - 57600 sec	167 Â°F @Time 6.00 - 16.0 hour	Dehumidifying dryer
	105 Â°C @Time 14400 - 21600 sec	221 Â°F @Time 4.00 - 6.00 hour	Vacuum Dryer

Descriptive Properties	Value	Comments
Color	natural color (black)	

## Contact Songhan Plastic Technology Co.,Ltd.

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