

Lehmann & Voss LUVOCOM[®] 1-7968 Polyamide 66, with PTFE, lubricant modified

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, PTFE Filled

Material Notes:

Applications: Automotive industry, textile- and office machinery, apparatus- and precision engineering. Improved friction and wear behaviour. Emergency running property. Dynamic stressed parts. Isotropic shrinkage characteristics. Bearings, sleeves, sliding elements, control disks, gear wheels, duty parts in switches. Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-1-7968-Polyamide-66-with-PTFE-lubricant-modified.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.46 g/cc	1.46 g/cc	ISO 1183
Water Absorption	<= 1.0 %	<= 1.0 %	23Â°C/24h
Linear Mold Shrinkage	0.015 - 0.025 cm/cm	0.015 - 0.025 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Stress	55.0 MPa	7980 psi	
Elongation at Yield	3.2 %	3.2 %	
	4.2 %	4.2 %	flexural
Modulus of Elasticity	4.00 GPa	580 ksi	
Flexural Strength	70.0 MPa	10200 psi	
Flexural Modulus	3.00 GPa	435 ksi	
Charpy Impact Unnotched	2.50 J/cm ²	11.9 ft-lb/in ²	edgewise; ISO 179 1eU

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	100 Â°C	212 Â°F	
	140 Â°C	284 Â°F	short term

Electrical Properties	Metric	English	Comments
Surface Resistance	<= 1.00e+9 ohm	<= 1.00e+9 ohm	
Insulation Resistance	<= 1.00e+9 ohm	<= 1.00e+9 ohm	

Processing Properties	Metric	English	Comments
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Processing Properties	Metric	English	Comments
Nozzle Temperature	280 - 300 Â°C	536 - 572 Â°F	
Zone 1	290 - 310 Â°C	554 - 590 Â°F	
Zone 2	290 - 310 Â°C	554 - 590 Â°F	
Zone 3	290 - 310 Â°C	554 - 590 Â°F	
Mold Temperature	90.0 - 120 Â°C	194 - 248 Â°F	
Drying Temperature	75.0 Â°C @Time 21600 - 57600 sec	167 Â°F @Time 6.00 - 16.0 hour	Dehumidifying dryer
	105 Â°C @Time 14400 - 21600 sec	221 Â°F @Time 4.00 - 6.00 hour	Vacuum Dryer

Descriptive Properties	Value	Comments
Color	dark grey	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China