

## Lehmann & Voss LUVOCOM<sup>®</sup> 1-1114 Polyamide 66, with carbon fiber, low-warpage, heat stabilized

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66 , 10% Carbon Fiber Filled

### Material Notes:

Applications: Automotive industry, textile- and office machinery, apparatus- and precision engineering. Stiff parts, low coefficient of expansion, low viscose, anisotropic. Reduced moment of inertia compared with metal parts. Electrically conductive, suitable for continuous discharging of statically generated electricity. Gear parts for automotive appliances, control disks, cams, sliding elements. Information provided by Lehmann & Voss & Co. KG

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Lehmann-Voss-LUVOCOM-1-1114-Polyamide-66-with-carbon-fiber-low-warpage-heat-stabilized.php](http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-1-1114-Polyamide-66-with-carbon-fiber-low-warpage-heat-stabilized.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.28 g/cc	1.28 g/cc	ISO 1183
Water Absorption	<= 1.0 %	<= 1.0 %	23 <sup>°</sup> C/24h
Linear Mold Shrinkage	0.0020 - 0.0060 cm/cm	0.0020 - 0.0060 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Stress	210 MPa	30500 psi	
Elongation at Yield	2.1 %	2.1 %	
	2.8 %	2.8 %	flexural
Modulus of Elasticity	20.0 GPa	2900 ksi	
Flexural Strength	300 MPa	43500 psi	
Flexural Modulus	17.0 GPa	2470 ksi	
Charpy Impact Unnotched	4.50 J/cm <sup>2</sup>	21.4 ft-lb/in <sup>2</sup>	edgewise; ISO 179 1eU
Charpy Impact, Notched	0.600 J/cm <sup>2</sup>	2.86 ft-lb/in <sup>2</sup>	ISO 179 1eA

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	110 <sup>°</sup> C	230 <sup>°</sup> F	
	160 <sup>°</sup> C	320 <sup>°</sup> F	short term
Deflection Temperature at 1.8 MPa (264 psi)	245 <sup>°</sup> C	473 <sup>°</sup> F	
Flammability, UL94	HB	HB	not recognized by UL

Electrical Properties	Metric	English	Comments
Surface Resistance	<= 1000 ohm	<= 1000 ohm	
Insulation Resistance	<= 1000 ohm	<= 1000 ohm	

Processing Properties	Metric	English	Comments
Processing Temperature	290 Â°C	554 Â°F	mass temp
Nozzle Temperature	280 - 300 Â°C	536 - 572 Â°F	
Zone 1	290 - 310 Â°C	554 - 590 Â°F	
Zone 2	290 - 310 Â°C	554 - 590 Â°F	
Zone 3	290 - 310 Â°C	554 - 590 Â°F	
Mold Temperature	90.0 - 120 Â°C	194 - 248 Â°F	
Drying Temperature	75.0 Â°C @Time 21600 - 57600 sec	167 Â°F @Time 6.00 - 16.0 hour	Dehumidifying dryer
	105 Â°C @Time 14400 - 21600 sec	221 Â°F @Time 4.00 - 6.00 hour	Vacuum Dryer

Descriptive Properties	Value	Comments
Color	black	

## Contact Songhan Plastic Technology Co.,Ltd.

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