

Lehmann & Voss LUVOCOM® 1-0784 Polyamide 66, with glass fiber and carbon fiber, heat stabilized

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Glass/Carbon Fiber Filled

Material Notes:

Applications: Automotive industry, textile- and office machinery, apparatus- and precision engineering. High-strength and high-stiff parts; low coefficient of expansion. Reduced moment of inertia compared with metal parts. Electrically conductive, suitable for continuous discharging of statically generated electricity. Gear parts for automotive appliances, control disks, cams, sliding elements. Information provided by Lehmann & Voss & Co. KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-1-0784-Polyamide-66-with-glass-fiber-and-carbon-fiber-heat-stabilized.php

Physical Properties	Metric	English	Comments
Water Absorption	<= 1.0 %	<= 1.0 %	23°C/24h
Linear Mold Shrinkage	0.0020 - 0.0050 cm/cm	0.0020 - 0.0050 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Stress	250 MPa	36300 psi	
Elongation at Yield	2.0 %	2.0 %	
	2.5 %	2.5 %	flexural
Modulus of Elasticity	20.0 GPa	2900 ksi	
Flexural Strength	375 MPa	54400 psi	
Flexural Modulus	18.0 GPa	2610 ksi	
Charpy Impact Unnotched	5.50 J/cm ²	26.2 ft-lb/in ²	flatwise; ISO 179 1fU
	5.00 J/cm ²	23.8 ft-lb/in ²	ISO 179
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	1.20 J/cm ²	5.71 ft-lb/in ²	ISO 179 1eA
	1.00 J/cm ²	4.76 ft-lb/in ²	ISO 179 eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	

Thermal Properties	Metric	English	Comments
CTE, linear	20.0 µm/m-°C	11.1 µin/in-°F	DIN 53752

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	120 Â°C	248 Â°F	
	160 Â°C	320 Â°F	short term

Electrical Properties	Metric	English	Comments
Surface Resistance	<= 1000 ohm	<= 1000 ohm	
Insulation Resistance	<= 1000 ohm	<= 1000 ohm	

Processing Properties	Metric	English	Comments
Processing Temperature	290 Â°C	554 Â°F	mass temp
Nozzle Temperature	280 - 300 Â°C	536 - 572 Â°F	
Zone 1	290 - 310 Â°C	554 - 590 Â°F	
Zone 2	290 - 310 Â°C	554 - 590 Â°F	
Zone 3	290 - 310 Â°C	554 - 590 Â°F	
Mold Temperature	90.0 - 120 Â°C	194 - 248 Â°F	
Drying Temperature	75.0 Â°C @Time 21600 - 57600 sec	167 Â°F @Time 6.00 - 16.0 hour	Dehumidifying dryer
	105 Â°C @Time 14400 - 21600 sec	221 Â°F @Time 4.00 - 6.00 hour	Vacuum Dryer

Descriptive Properties	Value	Comments
Color	natural color (black)	

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