

Lanxess Pocan® KU 1-7313 000000 PBT + PET, 15% Glass Fiber

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , PBT + PET Blend, Glass Filled , Polyethylene Terephthalate (PET)

Material Notes:

PBT+PET, 15% glass fibers, injection molding, improved surface finish, increased temperature peak load

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lanxess-Pocan-KU-1-7313-000000-PBT-PET-15-Glass-Fiber.php

Physical Properties	Metric	English	Comments
Density	1.43 g/cc	0.0517 lb/in ³	ISO 1183
Water Absorption	0.40 %	0.40 %	Test Sim. to ISO 62
Moisture Absorption at Equilibrium	0.20 %	0.20 %	23 ^o C/50% R.H.; Test Sim. to ISO 62
Viscosity Test	95 cm ³ /g	95 cm ³ /g	Viscosity number; ISO 307, 1157, 1628
Melt Flow	22 g/10 min @Load 2.16 kg, Temperature 260 ^o C	22 g/10 min @Load 4.76 lb, Temperature 500 ^o F	Calculated from MVR using melt density; ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	110 MPa	16000 psi	ISO 527-1/-2
Elongation at Break	3.0 %	3.0 %	ISO 527-1/-2
Tensile Modulus	6.50 GPa	943 ksi	ISO 527-1/-2
Charpy Impact Unnotched	3.00 J/cm ²	14.3 ft-lb/in ²	ISO 179/1eU
	@Temperature -30.0 ^o C	@Temperature -22.0 ^o F	
Charpy Impact Unnotched	3.00 J/cm ²	14.3 ft-lb/in ²	ISO 179/1eU
	@Temperature 23.0 ^o C	@Temperature 73.4 ^o F	
Charpy Impact, Notched	<= 1.00 J/cm ²	<= 4.76 ft-lb/in ²	ISO 179/1eA
	@Temperature -30.0 ^o C	@Temperature -22.0 ^o F	
Charpy Impact, Notched	<= 1.00 J/cm ²	<= 4.76 ft-lb/in ²	ISO 179/1eA
	@Temperature 23.0 ^o C	@Temperature 73.4 ^o F	

Thermal Properties	Metric	English	Comments
--------------------	--------	---------	----------

CTE, linear, Parallel to Flow Thermal Properties	50.0 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$ Metric	27.8 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$ English	ISO 11359-1/-2 Comments
CTE, linear, Transverse to Flow	110 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$	61.1 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$	ISO 11359-1/-2
Melting Point	225 - 250 $\text{Å}^\circ\text{C}$	437 - 482 $\text{Å}^\circ\text{F}$	10 $\text{Å}^\circ\text{C}/\text{min}$; ISO 11357-1/-3
Deflection Temperature at 0.46 MPa (66 psi)	220 $\text{Å}^\circ\text{C}$	428 $\text{Å}^\circ\text{F}$	ISO 75-1/-2
Deflection Temperature at 1.8 MPa (264 psi)	195 $\text{Å}^\circ\text{C}$	383 $\text{Å}^\circ\text{F}$	ISO 75-1/-2
Vicat Softening Point	195 $\text{Å}^\circ\text{C}$	383 $\text{Å}^\circ\text{F}$	50 $\text{Å}^\circ\text{C}/\text{h}$ 50N; ISO 306
Flammability, UL94	HB	HB	IEC 60695-11-10
	@Thickness 0.800 mm	@Thickness 0.0315 in	
	HB	HB	IEC 60695-11-10
	@Thickness 1.60 mm	@Thickness 0.0630 in	
Oxygen Index	22 %	22 %	ISO 4589-1/-2

Electrical Properties	Metric	English	Comments
Volume Resistivity	$\geq 1.00\text{e}+15$ ohm-cm	$\geq 1.00\text{e}+15$ ohm-cm	IEC 60093
Surface Resistance	$\geq 1.00\text{e}+15$ ohm	$\geq 1.00\text{e}+15$ ohm	IEC 60093
Dielectric Constant	3.5	3.5	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	3.6	3.6	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
Dielectric Strength	24.0 kV/mm	610 kV/in	IEC 60243-1
Dissipation Factor	0.0020	0.0020	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
	0.017	0.017	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Comparative Tracking Index	225 V	225 V	IEC 60112

Processing Properties	Metric	English	Comments
Melt Temperature	270 $\text{Å}^\circ\text{C}$	518 $\text{Å}^\circ\text{F}$	Injection Molding; ISO 294
Mold Temperature	90.0 $\text{Å}^\circ\text{C}$	194 $\text{Å}^\circ\text{F}$	Injection Molding; ISO 10724

Descriptive Properties	Value	Comments
Additives	Release agent	
Features	Heat stabilized or stable to heat	
Form	Pellets	
ISO Shortname	ISO 7792-1-PBT+PET,GHMR,09-060,GF15	
Processing	Injection molding	
Region	Asia Pacific	
	Europe	
	Near East/Africa	
	North America	
	South and Central America	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China