

Lanxess Pocan® B 3215 XF 901510 PBT, 10% Glass Fiber

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , Polybutylene Terephthalate (PBT), 10% Glass Fiber Filled

Material Notes:

PBT, 10% glass fibers, injection molding, improved flowability, impact modified

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lanxess-Pocan-B-3215-XF-901510-PBT-10-Glass-Fiber.php

Physical Properties	Metric	English	Comments
Density	1.34 g/cc	0.0484 lb/in ³	ISO 1183
Linear Mold Shrinkage, Flow	0.0010 cm/cm	0.0010 in/in	ISO 294-4, 2577
Linear Mold Shrinkage, Transverse	0.0012 cm/cm	0.0012 in/in	ISO 294-4, 2577
Melt Flow	44 g/10 min @Load 2.16 kg, Temperature 260 °C	44 g/10 min @Load 4.76 lb, Temperature 500 °F	Estimated using room temperature density; ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	70.0 MPa	10200 psi	ISO 527-1/-2
Elongation at Break	3.5 %	3.5 %	ISO 527-1/-2
Tensile Modulus	4.20 GPa	609 ksi	ISO 527-1/-2
Charpy Impact Unnotched	4.00 J/cm ² @Temperature 23.0 °C	19.0 ft-lb/in ² @Temperature 73.4 °F	ISO 179/1eU
Charpy Impact, Notched	<= 1.00 J/cm ² @Temperature 23.0 °C	<= 4.76 ft-lb/in ² @Temperature 73.4 °F	ISO 179/1eA

Thermal Properties	Metric	English	Comments
Melting Point	222 °C	432 °F	10°C/min; ISO 11357-1/-3
Deflection Temperature at 1.8 MPa (264 psi)	180 °C	356 °F	ISO 75-1/-2

Processing Properties	Metric	English	Comments
Melt Temperature	260 °C	500 °F	Injection Molding; ISO 294
Mold Temperature	80.0 °C	176 °F	Injection Molding; ISO 10724

Descriptive Properties	Value	Comments
Form	Pellets	
Processing	Injection molding	
Region	Asia Pacific	
	Europe	
	Near East/Africa	
	North America	
	South and Central America	

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