

## LG Chemical SH625 ABS, High Impact, High Flow

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), Impact Grade, Molded

### Material Notes:

Feature: Extrusion Molding, High Impact, High Flow  
 Application: Ski Flat, Miscellaneous  
 CAS No. 9003-56-9  
 Information provided by LG Chemical

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_LG-Chemical-SH625-ABS-High-Impact-High-Flow.php](http://www.lookpolymers.com/polymer_LG-Chemical-SH625-ABS-High-Impact-High-Flow.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.04 g/cc	1.04 g/cc	ASTM D792
Maximum Moisture Content	0.010	0.010	Extrusion Molding
Linear Mold Shrinkage, Flow	0.0040 - 0.0070 cm/cm @Thickness 3.20 mm	0.0040 - 0.0070 in/in @Thickness 0.126 in	ASTM D955
Melt Flow	7.0 g/10 min @Load 10.0 kg, Temperature 220 Â°C	7.0 g/10 min @Load 22.0 lb, Temperature 428 Â°F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	85	85	ASTM D785
Tensile Strength, Yield	34.3 MPa @Thickness 3.20 mm	4980 psi @Thickness 0.126 in	50 mm/min; ASTM D638
Elongation at Break	35 % @Thickness 3.20 mm	35 % @Thickness 0.126 in	50 mm/min; ASTM D638
Elongation at Yield	>= 5.0 % @Thickness 3.20 mm	>= 5.0 % @Thickness 0.126 in	50 mm/min; ASTM D638
Flexural Yield Strength	53.9 MPa @Thickness 3.20 mm	7820 psi @Thickness 0.126 in	15 mm/min; ASTM D790
Flexural Modulus	1.81 GPa @Thickness 3.20 mm	263 ksi @Thickness 0.126 in	15 mm/min; ASTM D790
Izod Impact, Notched	4.31 J/cm @Thickness 6.40 mm, Temperature 23.0 Â°C	8.08 ft-lb/in @Thickness 0.252 in, Temperature 73.4 Â°F	ASTM D256
	5.39 J/cm	10.1 ft-lb/in	ASTM D256

Mechanical Properties	Metric @Thickness 3.20 mm, Temperature 23.0 Â°C	English @Thickness 0.126 in, Temperature 73.4 Â°F	Comments
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Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	90.0 Â°C @Thickness 6.40 mm	194 Â°F @Thickness 0.252 in	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	83.0 Â°C @Thickness 6.40 mm	181 Â°F @Thickness 0.252 in	Unannealed; ASTM D648
Vicat Softening Point	90.0 Â°C @Load 5.00 kg	194 Â°F @Load 11.0 lb	50Â°C/h; ASTM D1525

Processing Properties	Metric	English	Comments
Zone 1	180 - 210 Â°C	356 - 410 Â°F	Extrusion Molding
Zone 2	190 - 230 Â°C	374 - 446 Â°F	Extrusion Molding
Zone 3	200 - 250 Â°C	392 - 482 Â°F	Extrusion Molding
Zone 4	200 - 250 Â°C	392 - 482 Â°F	Extrusion Molding
Adapter Temperature	200 - 250 Â°C	392 - 482 Â°F	Extrusion Molding
Die Temperature	200 - 250 Â°C	392 - 482 Â°F	Extrusion Molding
Melt Temperature	200 - 250 Â°C	392 - 482 Â°F	Extrusion Molding
Roll Temperature	60.0 - 90.0 Â°C	140 - 194 Â°F	Bottom, Extrusion
	70.0 - 90.0 Â°C	158 - 194 Â°F	Middle, Extrusion
	70.0 - 100 Â°C	158 - 212 Â°F	Top, Extrusion
Drying Temperature	70.0 - 80.0 Â°C	158 - 176 Â°F	Extrusion Molding
Dry Time	3.00 - 4.00 hour	3.00 - 4.00 hour	Extrusion Molding

## Contact Songhan Plastic Technology Co.,Ltd.

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