

LG Chemical LUPOY GN1002FC PC, Halogen Free, Flame Retardant, High Impact

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, Unreinforced, Flame Retardant

Material Notes:

Description: Injection Molding, PC, Halogen Free Flame Retardant, TransparencyApplication: IT/OA, Electric & Electronic Housing and ComponentsCAS: 103598-77-2, 25232-40-0 and 139189-30-3Information provided by LG Chemical

Order this product through the following link:

http://www.lookpolymers.com/polymer_LG-Chemical-LUPOY-GN1002FC-PC-Halogen-Free-Flame-Retardant-High-Impact.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.20 g/cc	1.20 g/cc	ASTM D792
Maximum Moisture Content	0.020	0.020	Injection Molding
Linear Mold Shrinkage, Flow	0.0050 - 0.0080 cm/cm @Thickness 3.20 mm	0.0050 - 0.0080 in/in @Thickness 0.126 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	58.8 MPa @Thickness 3.20 mm	8530 psi @Thickness 0.126 in	5mm/min; ASTM D638
Elongation at Break	>= 100 % @Thickness 3.20 mm	>= 100 % @Thickness 0.126 in	5mm/min; ASTM D638
Flexural Yield Strength	93.2 MPa @Thickness 3.20 mm	13500 psi @Thickness 0.126 in	1.3mm/min; ASTM D790
Flexural Modulus	2.16 GPa @Thickness 3.20 mm	313 ksi @Thickness 0.126 in	1.3mm/min; ASTM D790
Izod Impact, Notched	>= 6.86 J/cm @Thickness 3.20 mm, Temperature 23.0 Â°C	>= 12.9 ft-lb/in @Thickness 0.126 in, Temperature 73.4 Â°F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	>= 110 Â°C @Thickness 6.40 mm	>= 230 Â°F @Thickness 0.252 in	Unannealed; ASTM D648
UL RTI, Electrical	80.0 Â°C @Thickness >=1.50 mm	176 Â°F @Thickness >=0.0591 in	

Thermal Properties	80.0 Â°C Metric	176 Â°F English	Comments
	@Thickness >=3.00 mm	@Thickness >=0.118 in	
UL RTI, Mechanical with Impact	80.0 Â°C	176 Â°F	
	@Thickness >=1.50 mm	@Thickness >=0.0591 in	
	80.0 Â°C	176 Â°F	
	@Thickness >=3.00 mm	@Thickness >=0.118 in	
UL RTI, Mechanical without Impact	80.0 Â°C	176 Â°F	
	@Thickness >=1.50 mm	@Thickness >=0.0591 in	
	80.0 Â°C	176 Â°F	
	@Thickness >=3.00 mm	@Thickness >=0.118 in	
Flammability, UL94	V-0	V-0	
	@Thickness >=1.50 mm	@Thickness >=0.0591 in	
	V-0	V-0	
	@Thickness >=2.00 mm	@Thickness >=0.0787 in	
	5VA	5VA	
	@Thickness >=2.00 mm	@Thickness >=0.0787 in	

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	270 - 285 Â°C	518 - 545 Â°F	Injection Molding
Middle Barrel Temperature	275 - 290 Â°C	527 - 554 Â°F	Injection Molding
Front Barrel Temperature	275 - 290 Â°C	527 - 554 Â°F	Injection Molding
Nozzle Temperature	270 - 285 Â°C	518 - 545 Â°F	Injection Molding
Melt Temperature	275 - 290 Â°C	527 - 554 Â°F	Injection Molding
Mold Temperature	80.0 - 100 Â°C	176 - 212 Â°F	Injection Molding
Drying Temperature	90.0 - 100 Â°C	194 - 212 Â°F	Injection Molding
Dry Time	3.00 - 4.00 hour	3.00 - 4.00 hour	Injection Molding
Back Pressure	0.981 - 3.92 MPa	142 - 569 psi	Injection Molding
Screw Speed	40 - 80 rpm	40 - 80 rpm	Injection Molding

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China