

## LG Chemical LUPOS GP2200 ABS+GF20%, General Purpose

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), 20% Glass Fiber Filled

### Material Notes:

Feature: Injection Molding, ABS+GF20%, General Purpose  
 Application: Electric & Electronic (Housing, Components)  
 CAS No. 9003-56-9, 9003-54-7 and 65997-17-3  
 Information provided by LG Chemical

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_LG-Chemical-LUPOS-GP2200-ABSGF20-General-Purpose.php](http://www.lookpolymers.com/polymer_LG-Chemical-LUPOS-GP2200-ABSGF20-General-Purpose.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.19 g/cc	1.19 g/cc	ASTM D792
Maximum Moisture Content	0.020	0.020	Injection Molding
Linear Mold Shrinkage, Flow	0.0010 - 0.0030 cm/cm @Thickness 3.20 mm	0.0010 - 0.0030 in/in @Thickness 0.126 in	ASTM D955
Melt Flow	2.5 g/10 min @Load 3.80 kg, Temperature 230 Â°C	2.5 g/10 min @Load 8.38 lb, Temperature 446 Â°F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	115	115	ASTM D785
Tensile Strength, Yield	83.4 MPa @Thickness 3.20 mm	12100 psi @Thickness 0.126 in	50mm/min; ASTM D638
Elongation at Break	4.0 % @Thickness 3.20 mm	4.0 % @Thickness 0.126 in	50mm/min; ASTM D638
Flexural Yield Strength	127 MPa @Thickness 3.20 mm	18500 psi @Thickness 0.126 in	10mm/min; ASTM D790
Flexural Modulus	5.39 GPa @Thickness 3.20 mm	782 ksi @Thickness 0.126 in	10mm/min; ASTM D790
Izod Impact, Notched	0.883 J/cm @Thickness 3.20 mm, Temperature 23.0 Â°C	1.65 ft-lb/in @Thickness 0.126 in, Temperature 73.4 Â°F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	98.0 Â°C @Thickness 6.40 mm	208 Â°F @Thickness 0.252 in	Unannealed; ASTM D648

Thermal Properties	Metric <sup>°C</sup>	English <sup>140 °F</sup>	Comments
UL RTI, Electrical	@Thickness >=1.50 mm	@Thickness >=0.0591 in	
UL RTI, Mechanical with Impact	60.0 Â°C @Thickness >=1.50 mm	140 Â°F @Thickness >=0.0591 in	
UL RTI, Mechanical without Impact	60.0 Â°C @Thickness >=1.50 mm	140 Â°F @Thickness >=0.0591 in	
Flammability, UL94	HB @Thickness >=1.50 mm	HB @Thickness >=0.0591 in	

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	220 - 235 Â°C	428 - 455 Â°F	Injection Molding
Middle Barrel Temperature	220 - 240 Â°C	428 - 464 Â°F	Injection Molding
Front Barrel Temperature	220 - 240 Â°C	428 - 464 Â°F	Injection Molding
Nozzle Temperature	230 - 245 Â°C	446 - 473 Â°F	Injection Molding
Melt Temperature	235 - 245 Â°C	455 - 473 Â°F	Injection Molding
Mold Temperature	50.0 - 80.0 Â°C	122 - 176 Â°F	Injection Molding
Drying Temperature	80.0 - 100 Â°C	176 - 212 Â°F	Injection Molding
Dry Time	4.00 - 5.00 hour	4.00 - 5.00 hour	Injection Molding
Back Pressure	0.981 - 3.92 MPa	142 - 569 psi	Injection Molding
Screw Speed	40 - 60 rpm	40 - 60 rpm	Injection Molding

## Contact Songhan Plastic Technology Co.,Ltd.

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