

## LG Chemical LUPOL HF-3308 High Flow Polypropylene, 30% Mineral Fillers

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene, Mineral Reinforced

### Material Notes:

LUPOL resins, based on polyolefin with a wide range of characteristics, are a family of low cost engineering plastics. Applications:

**Automotive:** Bumper cover, instrument panel, glove box, air cleaner, mud guard, door trim, garnish  
**Electrical and Electronic:** Tail lamp housing, air conditioner housing, fan, socket, washing machine parts  
**Industrial Parts and Household Appliance:** Propeller fan, pulley, container, pump container, pump casing, handle and switch cover of electric jar, fan shroud/support  
 Information Provided by LG Chem

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_LG-Chemical-LUPOL-HF-3308-High-Flow-Polypropylene-30-Mineral-Fillers.php](http://www.lookpolymers.com/polymer_LG-Chemical-LUPOL-HF-3308-High-Flow-Polypropylene-30-Mineral-Fillers.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.13 g/cc	1.13 g/cc	ASTM D792
Linear Mold Shrinkage	0.0070 cm/cm	0.0070 in/in	ASTM D955
Linear Mold Shrinkage, Transverse	0.011 cm/cm	0.011 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	28.0 MPa	4060 psi	ASTM D638
Elongation at Break	35 %	35 %	ASTM D638
Flexural Strength	39.0 MPa	5660 psi	ASTM D790
Flexural Modulus	2.75 GPa	399 ksi	ASTM D790
Izod Impact, Notched	0.500 J/cm @Temperature 23.0 Â°C	0.937 ft-lb/in @Temperature 73.4 Â°F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	140 Â°C	284 Â°F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	90.0 Â°C	194 Â°F	ASTM D648
Flammability, UL94	HB @Thickness 1.50 mm	HB @Thickness 0.0591 in	

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	200 - 220 Â°C	392 - 428 Â°F	
Middle Barrel Temperature	200 - 230 Â°C	392 - 446 Â°F	

Processing Properties	Metric	English	Comments
Nozzle Temperature	210 - 240 °C	410 - 464 °F	
Melt Temperature	210 - 240 °C	410 - 464 °F	
Mold Temperature	40.0 - 90.0 °C	104 - 194 °F	
Drying Temperature	70.0 - 90.0 °C	158 - 194 °F	
Dry Time	2 - 3 hour	2 - 3 hour	
Injection Pressure	29.4 - 118 MPa	4260 - 17100 psi	First
	78.45 - 98.07 MPa	11380 - 14220 psi	Second
Back Pressure	0.490 - 3.92 MPa	71.1 - 569 psi	
Screw Speed	40 - 60 rpm	40 - 60 rpm	

## Contact Songhan Plastic Technology Co.,Ltd.

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