

LG Chemical LUMID GP2200A(W) PA6+GF20%, General Purpose

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , 20% Glass Fiber Filled

Material Notes:

Feature: Injection Molding, PA6+MF23%, High ImpactPA6+GF20%, General PurposeApplication: HMID, SLMP B, HolderCAS No. 32131-17-2 and 65997-17-3Information provided by LG Chemical

Order this product through the following link:

http://www.lookpolymers.com/polymer_LG-Chemical-LUMID-GP2200AW-PA6GF20-General-Purpose.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.30 g/cc	1.30 g/cc	ASTM D792
Water Absorption	1.2 %	1.2 %	ASTM D570
Linear Mold Shrinkage, Flow	0.0060 - 0.010 cm/cm @Thickness 3.20 mm	0.0060 - 0.010 in/in @Thickness 0.126 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	121	121	ASTM D785
Tensile Strength, Yield	147 MPa @Thickness 3.20 mm	21300 psi @Thickness 0.126 in	5mm/min; ASTM D638
Elongation at Break	4.0 % @Thickness 3.20 mm	4.0 % @Thickness 0.126 in	5mm/min; ASTM D638
Flexural Yield Strength	216 MPa @Thickness 6.40 mm	31300 psi @Thickness 0.252 in	3mm/min; ASTM D790
Flexural Modulus	6.67 GPa @Thickness 6.40 mm	967 ksi @Thickness 0.252 in	3mm/min; ASTM D790
Izod Impact, Notched	0.883 J/cm @Thickness 6.40 mm, Temperature 23.0 Â°C	1.65 ft-lb/in @Thickness 0.252 in, Temperature 73.4 Â°F	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	45.0 Âµm/m-Â°C	25.0 Âµin/in-Â°F	ASTM D696
Melting Point	220 Â°C	428 Â°F	ASTM D3418
Deflection Temperature at 1.8 MPa (264 psi)	205 Â°C @Thickness 6.40 mm	401 Â°F @Thickness 0.252 in	Unannealed; ASTM D648

Thermal Properties <small>UL RTI, Electrical</small>	65.0 Å°C Metric	149 Å°F English	Comments
	@Thickness >=0.750 mm	@Thickness >=0.0295 in	
UL RTI, Mechanical with Impact	65.0 Å°C @Thickness >=0.750 mm	149 Å°F @Thickness >=0.0295 in	
UL RTI, Mechanical without Impact	65.0 Å°C @Thickness >=0.750 mm	149 Å°F @Thickness >=0.0295 in	
Flammability, UL94	HB @Thickness >=0.750 mm	HB @Thickness >=0.0295 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	ASTM D257
Dielectric Constant	3.8 @Frequency 1.00e+6 Hz	3.8 @Frequency 1.00e+6 Hz	ASTM D150
Dielectric Strength	20.0 kV/mm @Thickness 1.00 mm	508 kV/in @Thickness 0.0394 in	ASTM D149
Arc Resistance	150 sec	150 sec	ASTM D495
Hot Wire Ignition, HWI	15 - 30 sec @Thickness >=0.750 mm	15 - 30 sec @Thickness >=0.0295 in	
High Amp Arc Ignition, HAI	>= 120 arcs @Thickness 0.750 mm	>= 120 arcs @Thickness 0.0295 in	
High Voltage Arc-Tracking Rate, HVTR	25.4 - 50.0 mm/min	1.00 - 1.97 in/min	

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	235 - 255 Å°C	455 - 491 Å°F	Injection Molding
Middle Barrel Temperature	240 - 270 Å°C	464 - 518 Å°F	Injection Molding
Front Barrel Temperature	240 - 270 Å°C	464 - 518 Å°F	Injection Molding
Nozzle Temperature	250 - 280 Å°C	482 - 536 Å°F	Injection Molding
Melt Temperature	250 - 280 Å°C	482 - 536 Å°F	Injection Molding

Mold Temperature Processing Properties	80.0 - 100 Å°C Metric	176 - 212 Å°F English	Injection Molding Comments
Drying Temperature	80.0 - 100 Å°C	176 - 212 Å°F	Injection Molding
Dry Time	4.00 - 5.00 hour	4.00 - 5.00 hour	Injection Molding

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China