

LG Chemical LI-941 ASA, Extrusion, High Heat Resistance

Category : Polymer , Thermoplastic , ASA Polymer , Acrylonitrile/Styrene/Acrylate (ASA), Unreinforced, Molded

Material Notes:

Information Provided by LG Chem

Order this product through the following link:

http://www.lookpolymers.com/polymer_LG-Chemical-LI-941-ASA-Extrusion-High-Heat-Resistance.php

Physical Properties	Metric	English	Comments
Density	1.07 g/cc	0.0387 lb/in ³	ISO 1183
Water Absorption	0.30 %	0.30 %	ISO 62
Linear Mold Shrinkage	0.0030 - 0.0060 cm/cm	0.0030 - 0.0060 in/in	ISO 2577
Melt Index of Compound	7.49 g/10 min @Load 10.0 kg, Temperature 220 Â°C	7.49 g/10 min @Load 22.0 lb, Temperature 428 Â°F	ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	49.0 MPa	7110 psi	50 mm/min; ISO 527
Elongation at Break	20 %	20 %	50 mm/min; ISO 527
Elongation at Yield	5.1 %	5.1 %	50 mm/min; ISO 527
Tensile Modulus	2.20 GPa	319 ksi	1 mm/min; ISO 527
Flexural Yield Strength	80.0 MPa	11600 psi	2 mm/min; ISO 178
Flexural Modulus	2.45 GPa	355 ksi	2 mm/min; ISO 178
Izod Impact, Notched (ISO)	4.00 kJ/m ² @Temperature -30.0 Â°C	1.90 ft-lb/in ² @Temperature -22.0 Â°F	ISO 180
	15.0 kJ/m ² @Temperature 23.0 Â°C	7.14 ft-lb/in ² @Temperature 73.4 Â°F	ISO 80
Charpy Impact Unnotched	4.00 J/cm ² @Temperature -30.0 Â°C	19.0 ft-lb/in ² @Temperature -22.0 Â°F	ISO 179
	8.00 J/cm ² @Temperature 23.0 Â°C	38.1 ft-lb/in ² @Temperature 73.4 Â°F	ISO 179

Mechanical Properties Charpy Impact, Notched	0.400 J/cm ² Metric	1.90 ft-lb/in ² English	Comments ISO 179
	@Temperature -30.0 Â°C	@Temperature -22.0 Â°F	
	1.80 J/cm ²	8.57 ft-lb/in ²	ISO 179
	@Temperature 23.0 Â°C	@Temperature 73.4 Â°F	

Thermal Properties	Metric	English	Comments
CTE, linear	75.0 Âµm/m-Â°C	41.7 Âµin/in-Â°F	ISO 11359
	@Temperature 20.0 Â°C	@Temperature 68.0 Â°F	
CTE, linear, Transverse to Flow	98.0 Âµm/m-Â°C	54.4 Âµin/in-Â°F	ISO 11359
	@Temperature 20.0 Â°C	@Temperature 68.0 Â°F	
Deflection Temperature at 0.46 MPa (66 psi)	104 Â°C	219 Â°F	Annealed, 80Â°C, 4 hours; ISO 75
Deflection Temperature at 1.8 MPa (264 psi)	101 Â°C	214 Â°F	Annealed, 80Â°C, 4 hours; ISO 175
Vicat Softening Point	100 Â°C	212 Â°F	50 N, 50Â°C/h; ISO 306
Flammability, UL94	HB	HB	
	@Thickness 3.00 mm	@Thickness 0.118 in	
	HB	HB	
	@Thickness 1.50 mm	@Thickness 0.0591 in	

Processing Properties	Metric	English	Comments
Melt Temperature	220 - 250 Â°C	428 - 482 Â°F	
Mold Temperature	40.0 - 80.0 Â°C	104 - 176 Â°F	
Drying Temperature	75.0 - 80.0 Â°C	167 - 176 Â°F	
Dry Time	2 - 4 hour	2 - 4 hour	Predrying

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China