

## LG Chemical HIPS 460AF PS, Flame Retardant

Category : Polymer , Thermoplastic , Polystyrene (PS) , Polystyrene, Flame Retardant

### Material Notes:

Description: Injection Molding, PS, Flame Retardant  
 Application: Electric Parts Requiring Flame Retardancy  
 CAS: 9003-55-8, 25713-60-4, 84852-53-9 and 1309-64-4  
 Information provided by LG Chemical

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_LG-Chemical-HIPS-460AF-PS-Flame-Retardant.php](http://www.lookpolymers.com/polymer_LG-Chemical-HIPS-460AF-PS-Flame-Retardant.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.16 g/cc	1.16 g/cc	ASTM D792
Maximum Moisture Content	0.010	0.010	Injection Molding
Linear Mold Shrinkage, Flow	0.0040 - 0.0080 cm/cm @Thickness 3.20 mm	0.0040 - 0.0080 in/in @Thickness 0.126 in	ASTM D955
Melt Flow	14 g/10 min @Load 5.00 kg, Temperature 200 Â°C	14 g/10 min @Load 11.0 lb, Temperature 392 Â°F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	93	93	ASTM D785
Tensile Strength, Yield	23.0 MPa @Thickness 3.20 mm	3340 psi @Thickness 0.126 in	50mm/min; ASTM D638
Elongation at Break	60 % @Thickness 3.20 mm	60 % @Thickness 0.126 in	50mm/min; ASTM D638
Elongation at Yield	>= 5.0 % @Thickness 3.20 mm	>= 5.0 % @Thickness 0.126 in	50mm/min; ASTM D638
Flexural Yield Strength	37.3 MPa @Thickness 3.20 mm	5400 psi @Thickness 0.126 in	15mm/min; ASTM D790
Flexural Modulus	2.16 GPa @Thickness 3.20 mm	313 ksi @Thickness 0.126 in	15mm/min; ASTM D790
Izod Impact, Notched	0.392 J/cm @Thickness 3.20 mm, Temperature -30.0 Â°C	0.735 ft-lb/in @Thickness 0.126 in, Temperature -22.0 Â°F	ASTM D256
	0.392 J/cm	0.735 ft-lb/in	ASTM D256

Mechanical Properties	Metric @Thickness 6.40 mm, Temperature -30.0 Â°C	English @Thickness 0.252 in, Temperature -22.0 Â°F	Comments
	0.686 J/cm	1.29 ft-lb/in	ASTM D256
	@Thickness 6.40 mm, Temperature 23.0 Â°C	@Thickness 0.252 in, Temperature 73.4 Â°F	
	0.883 J/cm	1.65 ft-lb/in	ASTM D256
	@Thickness 3.20 mm, Temperature 23.0 Â°C	@Thickness 0.126 in, Temperature 73.4 Â°F	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	84.0 Â°C	183 Â°F	Unannealed; ASTM D648
	@Thickness 6.40 mm	@Thickness 0.252 in	
Deflection Temperature at 1.8 MPa (264 psi)	78.0 Â°C	172 Â°F	Unannealed; ASTM D648
	@Thickness 6.40 mm	@Thickness 0.252 in	
Vicat Softening Point	84.0 Â°C	183 Â°F	50Â°C/h; ASTM D1525
	@Load 5.00 kg	@Load 11.0 lb	
UL RTI, Electrical	50.0 Â°C	122 Â°F	
	@Thickness >=1.60 mm	@Thickness >=0.0630 in	
	50.0 Â°C	122 Â°F	
	@Thickness >=3.20 mm	@Thickness >=0.126 in	
UL RTI, Mechanical with Impact	50.0 Â°C	122 Â°F	
	@Thickness >=1.60 mm	@Thickness >=0.0630 in	
	50.0 Â°C	122 Â°F	
	@Thickness >=3.20 mm	@Thickness >=0.126 in	
UL RTI, Mechanical without Impact	50.0 Â°C	122 Â°F	
	@Thickness >=1.60 mm	@Thickness >=0.0630 in	
	50.0 Â°C	122 Â°F	
	@Thickness >=3.20 mm	@Thickness >=0.126 in	
Flammability, UL94	V-0	V-0	
	@Thickness >=1.60 mm	@Thickness >=0.0630 in	
	V-0	V-0	

Thermal Properties	@Thickness >=3.20 mm Metric	@Thickness >=0.126 in English	Comments
<b>Processing Properties</b>	<b>Metric</b>	<b>English</b>	<b>Comments</b>
Rear Barrel Temperature	180 - 200 Â°C	356 - 392 Â°F	Injection Molding
Middle Barrel Temperature	190 - 200 Â°C	374 - 392 Â°F	Injection Molding
Front Barrel Temperature	200 - 210 Â°C	392 - 410 Â°F	Injection Molding
Nozzle Temperature	200 - 230 Â°C	392 - 446 Â°F	Injection Molding
Melt Temperature	200 - 230 Â°C	392 - 446 Â°F	Injection Molding
Mold Temperature	40.0 - 60.0 Â°C	104 - 140 Â°F	Injection Molding
Drying Temperature	60.0 - 70.0 Â°C	140 - 158 Â°F	Injection Molding
Dry Time	3.00 - 4.00 hour	3.00 - 4.00 hour	Injection Molding
Back Pressure	29.4 - 58.8 MPa	4260 - 8530 psi	Injection Molding
Screw Speed	30 - 60 rpm	30 - 60 rpm	Injection Molding

## Contact Songhan Plastic Technology Co.,Ltd.

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