

LG Chemical HI100X ABS, High Impact, Semi-Transparency, Flexible

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), Impact Grade, Molded , Acrylonitrile Butadiene Styrene (ABS), Transparent, Molded

Material Notes:

Feature: Injection Molding, High Impact, Semi-Transparency, Flexible
 Application: Artificial Nails, Miscellaneous Goods
 CAS No. 9010-94-0
 Information provided by LG Chemical

Order this product through the following link:

http://www.lookpolymers.com/polymer_LG-Chemical-HI100X-ABS-High-Impact-Semi-Transparency-Flexible.php

Physical Properties	Metric	English	Comments
Maximum Moisture Content	0.010	0.010	Injection Molding
Melt Flow	17 g/10 min @Load 10.0 kg, Temperature 220 Å°C	17 g/10 min @Load 22.0 lb, Temperature 428 Å°F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	78	78	ASTM D785
Tensile Strength, Yield	30.4 MPa @Thickness 3.20 mm	4410 psi @Thickness 0.126 in	50 mm/min; ASTM D638
Elongation at Break	40 % @Thickness 3.20 mm	40 % @Thickness 0.126 in	50 mm/min; ASTM D638
Flexural Yield Strength	47.1 MPa @Thickness 3.20 mm	6830 psi @Thickness 0.126 in	15 mm/min; ASTM D790
Flexural Modulus	1.37 GPa @Thickness 3.20 mm	199 ksi @Thickness 0.126 in	15 mm/min; ASTM D790
Izod Impact, Notched	3.04 J/cm @Thickness 6.40 mm, Temperature 23.0 Å°C	5.69 ft-lb/in @Thickness 0.252 in, Temperature 73.4 Å°F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	75.0 Å°C @Thickness 6.40 mm	167 Å°F @Thickness 0.252 in	Unannealed; ASTM D648

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	180 - 200 Å°C	356 - 392 Å°F	Injection Molding

Middle Barrel Temperature Processing Properties	190 - 210 Â°C Metric	374 - 410 Â°F English	Injection Molding Comments
Front Barrel Temperature	200 - 220 Â°C	392 - 428 Â°F	Injection Molding
Nozzle Temperature	200 - 230 Â°C	392 - 446 Â°F	Injection Molding
Melt Temperature	210 - 240 Â°C	410 - 464 Â°F	Injection Molding
Mold Temperature	40.0 - 70.0 Â°C	104 - 158 Â°F	Injection Molding
Drying Temperature	80.0 Â°C	176 Â°F	Injection Molding
Dry Time	2.00 - 4.00 hour	2.00 - 4.00 hour	Injection Molding
Back Pressure	29.4 - 58.8 MPa	4260 - 8530 psi	Injection Molding
Screw Speed	30 - 60 rpm	30 - 60 rpm	Injection Molding

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China