

LG Chemical HF350U ABS, High Flow

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), Molded

Material Notes:

Feature: Injection Molding, High Flow, Good Weatherability
Application: E & E Products (Monitor))CAS No. 9003-56-9
Information provided by LG Chemical

Order this product through the following link:

http://www.lookpolymers.com/polymer_LG-Chemical-HF350U-ABS-High-Flow.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.04 g/cc	1.04 g/cc	ASTM D792
Maximum Moisture Content	0.010	0.010	Injection Molding
Linear Mold Shrinkage, Flow	0.0040 - 0.0070 cm/cm @Thickness 3.20 mm	0.0040 - 0.0070 in/in @Thickness 0.126 in	ASTM D955
Melt Flow	45 g/10 min @Load 10.0 kg, Temperature 220 °C	45 g/10 min @Load 22.0 lb, Temperature 428 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	109	109	ASTM D785
Tensile Strength, Yield	44.1 MPa @Thickness 3.20 mm	6400 psi @Thickness 0.126 in	50 mm/min; ASTM D638
Elongation at Break	30 % @Thickness 3.20 mm	30 % @Thickness 0.126 in	50 mm/min; ASTM D638
Tensile Modulus	2.15 GPa @Thickness 3.20 mm	311 ksi @Thickness 0.126 in	1 mm/min; ASTM D638
Flexural Yield Strength	72.6 MPa @Thickness 3.20 mm	10500 psi @Thickness 0.126 in	15 mm/min; ASTM D790
Flexural Modulus	2.60 GPa @Thickness 3.20 mm	377 ksi @Thickness 0.126 in	15 mm/min; ASTM D790
Izod Impact, Notched	1.96 J/cm @Thickness 6.40 mm	3.67 ft-lb/in @Thickness 0.252 in	ASTM D256
	1.96 J/cm @Thickness 3.20 mm	3.67 ft-lb/in @Thickness 0.126 in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	86.0 °C @Thickness 6.40 mm	187 °F @Thickness 0.252 in	Unannealed; ASTM D648
UL RTI, Electrical	60.0 °C @Thickness >=1.50 mm	140 °F @Thickness >=0.0591 in	UL 746B
	60.0 °C @Thickness >=3.00 mm	140 °F @Thickness >=0.118 in	
UL RTI, Mechanical with Impact	60.0 °C @Thickness >=1.50 mm	140 °F @Thickness >=0.0591 in	UL 746B
	60.0 °C @Thickness >=3.00 mm	140 °F @Thickness >=0.118 in	
UL RTI, Mechanical without Impact	60.0 °C @Thickness >=1.50 mm	140 °F @Thickness >=0.0591 in	UL 746B
	60.0 °C @Thickness >=3.00 mm	140 °F @Thickness >=0.118 in	
Flammability, UL94	HB @Thickness >=1.50 mm	HB @Thickness >=0.0591 in	
	HB @Thickness >=3.00 mm	HB @Thickness >=0.118 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+13 ohm-cm	1.00e+13 ohm-cm	
Dielectric Strength	34.0 kV/mm	864 kV/in	
Arc Resistance	60 - 120 sec	60 - 120 sec	ASTM D495
Comparative Tracking Index	400 - 600 V	400 - 600 V	Solution A; IEC 60112
Hot Wire Ignition, HWI	15 - 30 sec @Thickness >=1.50 mm	15 - 30 sec @Thickness >=0.0591 in	
	15 - 30 sec @Thickness >=3.00 mm	15 - 30 sec @Thickness >=0.118 in	

Electrical Properties	Metric ≥ 120 arcs	English ≥ 120 arcs	Comments
High Amp Arc Ignition, HAI	@Thickness 1.50 mm	@Thickness 0.0591 in	
	≥ 120 arcs	≥ 120 arcs	
	@Thickness 3.00 mm	@Thickness 0.118 in	
High Voltage Arc-Tracking Rate, HVTR	10.0 - 25.4 mm/min	0.394 - 1.00 in/min	

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	180 - 200 °C	356 - 392 °F	Injection Molding
Middle Barrel Temperature	190 - 210 °C	374 - 410 °F	Injection Molding
Front Barrel Temperature	200 - 220 °C	392 - 428 °F	Injection Molding
Nozzle Temperature	200 - 230 °C	392 - 446 °F	Injection Molding
Melt Temperature	210 - 240 °C	410 - 464 °F	Injection Molding
Mold Temperature	40.0 - 70.0 °C	104 - 158 °F	Injection Molding
Drying Temperature	80.0 °C	176 °F	Injection Molding
Dry Time	2.00 - 4.00 hour	2.00 - 4.00 hour	Injection Molding
Back Pressure	29.4 - 58.8 MPa	4260 - 8530 psi	Injection Molding
Screw Speed	30 - 60 rpm	30 - 60 rpm	Injection Molding

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