

LG Chemical AF342F ABS, Flame Retardant, High Flow

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), Molded

Material Notes:

Feature: Injection Molding, Flame Retardant, High Flow
 Application: Electric/Electronic Applications (TV, Monitor Housing) IT/OA
 device
 CAS No. 9003-56-9, 40039-93-8 and 1309-64-4
 Information provided by LG Chemical

Order this product through the following link:

http://www.lookpolymers.com/polymer_LG-Chemical-AF342F-ABS-Flame-Retardant-High-Flow.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.19 g/cc	1.19 g/cc	ASTM D792
Maximum Moisture Content	0.010	0.010	Injection Molding
Linear Mold Shrinkage, Flow	0.0040 - 0.0070 cm/cm @Thickness 3.20 mm	0.0040 - 0.0070 in/in @Thickness 0.126 in	ASTM D955
Melt Flow	60 g/10 min @Load 10.0 kg, Temperature 220 Å°C	60 g/10 min @Load 22.0 lb, Temperature 428 Å°F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	100	100	ASTM D785
Tensile Strength, Yield	41.2 MPa @Thickness 3.20 mm	5970 psi @Thickness 0.126 in	50 mm/min; ASTM D638
Elongation at Break	20 % @Thickness 3.20 mm	20 % @Thickness 0.126 in	50 mm/min; ASTM D638
Elongation at Yield	>= 5.0 % @Thickness 3.20 mm	>= 5.0 % @Thickness 0.126 in	50 mm/min; ASTM D638
Tensile Modulus	2.16 GPa @Thickness 3.20 mm	313 ksi @Thickness 0.126 in	1 mm/min; ASTM D638
Flexural Yield Strength	68.6 MPa @Thickness 6.40 mm	9960 psi @Thickness 0.252 in	15 mm/min; ASTM D790
Flexural Modulus	2.40 GPa @Thickness 6.40 mm	348 ksi @Thickness 0.252 in	15 mm/min; ASTM D790
Izod Impact, Notched	1.27 J/cm @Thickness 6.40 mm,	2.39 ft-lb/in @Thickness 0.252 in,	ASTM D256

Mechanical Properties	Temperature 23.0 Å°C Metric	Temperature 73.4 Å°F English	Comments
	1.96 J/cm @Thickness 3.20 mm, Temperature 23.0 Å°C	3.67 ft-lb/in @Thickness 0.126 in, Temperature 73.4 Å°F	ASTM D256
Izod Impact, Unnotched	0.490 J/cm @Thickness 6.40 mm, Temperature -30.0 Å°C	0.918 ft-lb/in @Thickness 0.252 in, Temperature -22.0 Å°F	ASTM D256
	0.588 J/cm @Thickness 3.20 mm, Temperature -30.0 Å°C	1.10 ft-lb/in @Thickness 0.126 in, Temperature -22.0 Å°F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	84.0 Å°C @Thickness 6.40 mm	183 Å°F @Thickness 0.252 in	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	77.0 Å°C @Thickness 6.40 mm	171 Å°F @Thickness 0.252 in	Unannealed; ASTM D648
Vicat Softening Point	84.0 Å°C @Load 5.00 kg	183 Å°F @Load 11.0 lb	50Å°C/h; ASTM D1525
UL RTI, Electrical	60.0 Å°C @Thickness >=2.00 mm	140 Å°F @Thickness >=0.0787 in	UL 746B
	60.0 Å°C @Thickness >=2.50 mm	140 Å°F @Thickness >=0.0984 in	
	60.0 Å°C @Thickness >=3.00 mm	140 Å°F @Thickness >=0.118 in	
UL RTI, Mechanical with Impact	60.0 Å°C @Thickness >=2.00 mm	140 Å°F @Thickness >=0.0787 in	UL 746B
	60.0 Å°C @Thickness >=2.50 mm	140 Å°F @Thickness >=0.0984 in	
	60.0 Å°C @Thickness >=3.00 mm	140 Å°F @Thickness >=0.118 in	
UL RTI, Mechanical without Impact	60.0 Å°C	140 Å°F	UL 746B

Thermal Properties	@Thickness >=2.00 mm Metric	@Thickness >=0.0787 English	Comments
	60.0 Å°C	140 Å°F	
	@Thickness >=2.50 mm	@Thickness >=0.0984 in	
	60.0 Å°C	140 Å°F	
	@Thickness >=3.00 mm	@Thickness >=0.118 in	
Flammability, UL94	V-0	V-0	
	@Thickness >=2.00 mm	@Thickness >=0.0787 in	
	V-0	V-0	
	@Thickness >=2.50 mm	@Thickness >=0.0984 in	
	V-0	V-0	
	@Thickness >=3.00 mm	@Thickness >=0.118 in	

Electrical Properties	Metric	English	Comments
Arc Resistance	0.00 - 60 sec	0.00 - 60 sec	ASTM D495
Comparative Tracking Index	>= 600 V	>= 600 V	
Hot Wire Ignition, HWI	60 - 120 sec	60 - 120 sec	
	@Thickness >=3.00 mm	@Thickness >=0.118 in	
High Amp Arc Ignition, HAI	>= 120 arcs	>= 120 arcs	
	@Thickness 3.00 mm	@Thickness 0.118 in	
High Voltage Arc-Tracking Rate, HVTR	>= 150 mm/min	>= 5.91 in/min	

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	170 - 190 Å°C	338 - 374 Å°F	Injection Molding
Middle Barrel Temperature	180 - 200 Å°C	356 - 392 Å°F	Injection Molding
Front Barrel Temperature	190 - 210 Å°C	374 - 410 Å°F	Injection Molding
Nozzle Temperature	200 - 230 Å°C	392 - 446 Å°F	Injection Molding
Melt Temperature	200 - 230 Å°C	392 - 446 Å°F	Injection Molding
Mold Temperature	40.0 - 60.0 Å°C	104 - 140 Å°F	Injection Molding
Drying Temperature	70.0 - 80.0 Å°C	158 - 176 Å°F	Injection Molding

Processing Properties	Metric <small>1.00 hour</small>	English <small>1.00 hour</small>	Comments <small>Injection Molding</small>
Back Pressure	0.490 - 0.981 MPa	71.1 - 142 psi	Injection Molding
Screw Speed	30 - 60 rpm	30 - 60 rpm	Injection Molding

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