

## LATI Latigea B01 I6 Bio-Polymer

Category : Polymer , Thermoplastic , Polylactic Acid (PLA) Biopolymer

### Material Notes:

Bio-Polymer (PLA, PHB, ...). Unfilled. Good elongation. Availability: Africa & Middle East; Asia Pacific; Europe; Latin America; North America  
Information provided by Lati Industria Termoplastici S.p.A.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_LATI-Latigea-B01-I6-Bio-Polymer.php](http://www.lookpolymers.com/polymer_LATI-Latigea-B01-I6-Bio-Polymer.php)

Physical Properties	Metric	English	Comments
Density	1.23 g/cc	0.0444 lb/in <sup>3</sup>	
Linear Mold Shrinkage, Flow	0.0020 - 0.0060 cm/cm	0.0020 - 0.0060 in/in	
Linear Mold Shrinkage, Transverse	0.0025 - 0.0065 cm/cm	0.0025 - 0.0065 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	40.0 MPa	5800 psi	
Elongation at Break	9.0 %	9.0 %	
Elongation at Yield	2.2 %	2.2 %	
Tensile Modulus	2.90 GPa	421 ksi	
Charpy Impact Unnotched	3.00 J/cm <sup>2</sup>	14.3 ft-lb/in <sup>2</sup>	
Charpy Impact, Notched	0.380 J/cm <sup>2</sup>	1.81 ft-lb/in <sup>2</sup>	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	50.0 °C	122 °F	
Deflection Temperature at 1.8 MPa (264 psi)	50.0 °C	122 °F	
Vicat Softening Point	55.0 °C @Load 5.00 kg	131 °F @Load 11.0 lb	

Processing Properties	Metric	English	Comments
Melt Temperature	170 - 190 °C	338 - 374 °F	
Mold Temperature	15.0 - 30.0 °C	59.0 - 86.0 °F	
Drying Temperature	40.0 - 50.0 °C @Time 21600 sec	104 - 122 °F @Time 6.00 hour	

Processing Properties	Metric	English	Comments
Descriptive Properties		Value	Comments
ISO Shrinkage - Pressure		60 MPa	

## Contact Songhan Plastic Technology Co.,Ltd.

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