

## LATI Latamid 66 E21 G/30 PA 66, 30% Glass Fiber Reinforced

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 30% Glass Fiber Filled

### Material Notes:

Polyamide 66 (PA66) based compound. Toughened. Glass fibers. Availability: Africa & Middle East; Asia Pacific; Europe; Latin America; North America  
Information provided by Lati Industria Termoplastici S.p.A.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_LATI-Latamid-66-E21-G30-PA-66-30-Glass-Fiber-Reinforced.php](http://www.lookpolymers.com/polymer_LATI-Latamid-66-E21-G30-PA-66-30-Glass-Fiber-Reinforced.php)

Physical Properties	Metric	English	Comments
Density	1.30 g/cc	0.0470 lb/in <sup>3</sup>	
Linear Mold Shrinkage, Flow	0.0045 - 0.0075 cm/cm	0.0045 - 0.0075 in/in	
Linear Mold Shrinkage, Transverse	0.0090 - 0.012 cm/cm	0.0090 - 0.012 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	45.0 MPa	6530 psi	
	@Temperature 150 Â°C	@Temperature 302 Â°F	
	55.0 MPa	7980 psi	
	@Temperature 120 Â°C	@Temperature 248 Â°F	
	65.0 MPa	9430 psi	
	@Temperature 90.0 Â°C	@Temperature 194 Â°F	
	85.0 MPa	12300 psi	
	@Temperature 60.0 Â°C	@Temperature 140 Â°F	
	120 MPa	17400 psi	
	@Temperature 23.0 Â°C	@Temperature 73.4 Â°F	
Elongation at Break	3.5 %	3.5 %	
	@Temperature 23.0 Â°C	@Temperature 73.4 Â°F	
	5.0 %	5.0 %	
	@Temperature 60.0 Â°C	@Temperature 140 Â°F	
	6.0 %	6.0 %	
	@Temperature 90.0 Â°C	@Temperature 194 Â°F	

Mechanical Properties	Metric	English	Comments
	@Temperature 120 Å°C	@Temperature 248 Å°F	
	6.5 %	6.5 %	
	@Temperature 150 Å°C	@Temperature 302 Å°F	
Elongation at Yield	4.0 %	4.0 %	
	@Temperature 60.0 Å°C	@Temperature 140 Å°F	
	5.5 %	5.5 %	
	@Temperature 90.0 Å°C	@Temperature 194 Å°F	
	6.0 %	6.0 %	
	@Temperature 120 Å°C	@Temperature 248 Å°F	
	6.0 %	6.0 %	
	@Temperature 150 Å°C	@Temperature 302 Å°F	
Tensile Modulus	0.410 GPa	59.5 ksi	
	@Temperature 90.0 Å°C	@Temperature 194 Å°F	
	2.80 GPa	406 ksi	
	@Temperature 150 Å°C	@Temperature 302 Å°F	
	3.10 GPa	450 ksi	
	@Temperature 120 Å°C	@Temperature 248 Å°F	
	5.70 GPa	827 ksi	
	@Temperature 60.0 Å°C	@Temperature 140 Å°F	
	8.00 GPa	1160 ksi	
	@Temperature 23.0 Å°C	@Temperature 73.4 Å°F	
Charpy Impact Unnotched	6.50 J/cmÅ²	30.9 ft-lb/inÅ²	
	@Temperature 23.0 Å°C	@Temperature 73.4 Å°F	
	7.50 J/cmÅ²	35.7 ft-lb/inÅ²	
	@Temperature -20.0 Å°C	@Temperature -4.00 Å°F	
Charpy Impact, Notched	1.00 J/cmÅ²	4.76 ft-lb/inÅ²	
	@Temperature -20.0	@Temperature -4.00	

Mechanical Properties	°C Metric	°F English	Comments
	1.50 J/cm <sup>2</sup>	7.14 ft-lb/in <sup>2</sup>	
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	100 °C	212 °F	
Deflection Temperature at 0.46 MPa (66 psi)	260 °C	500 °F	
Deflection Temperature at 1.8 MPa (264 psi)	240 °C	464 °F	
Vicat Softening Point	245 °C	473 °F	
	@Load 5.00 kg	@Load 11.0 lb	

Processing Properties	Metric	English	Comments
Melt Temperature	260 - 290 °C	500 - 554 °F	
Mold Temperature	60.0 - 80.0 °C	140 - 176 °F	
Drying Temperature	90.0 - 100 °C	194 - 212 °F	
	@Time 10800 sec	@Time 3.00 hour	

Descriptive Properties	Value	Comments
ISO Shrinkage - Pressure	60 MPa	

## Contact Songhan Plastic Technology Co.,Ltd.

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